

# Line<sup>®</sup>door

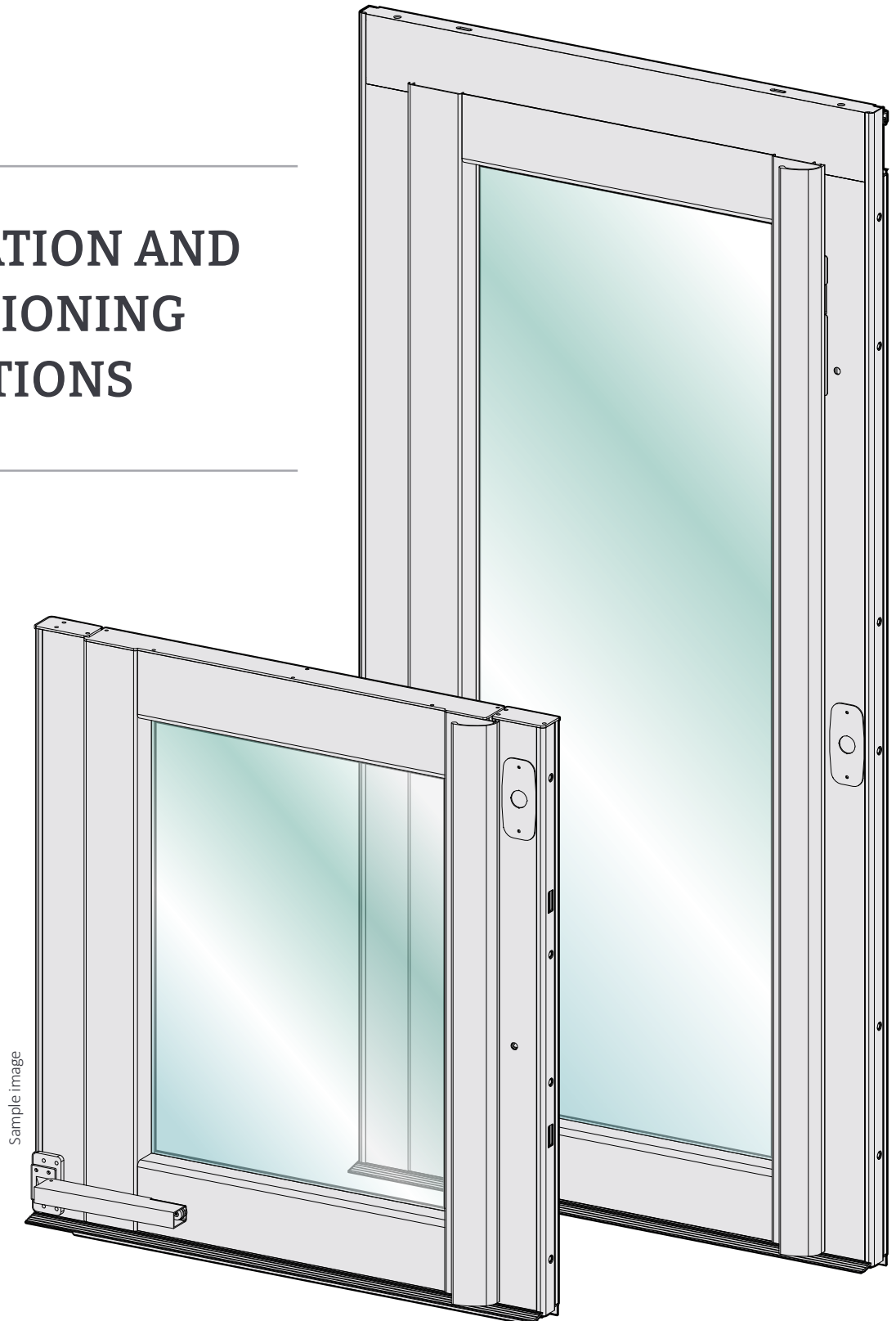
*Hinged Landing Door*

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## INSTALLATION AND COMMISSIONING INSTRUCTIONS

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(Rev.1.2)



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# TABLE OF CONTENTS

<b>1. Manual reading guide</b>	<b>5</b>
1.01. Preliminary information	5
1.02. Personal security and risk recognition	6
<b>2. Safety and information Signs</b>	<b>7</b>
2.01. DANGER Signs	7
2.02. PROHIBITION Signs	7
2.03. MANDATORY Signs	7
2.04. Information symbols and infographics	7
<b>3. Liability and warranty conditions</b>	<b>8</b>
<b>4. General requirements and installation site management</b>	<b>9</b>
4.01. General requirements	9
<b>5. Box content - screws kit</b>	<b>10</b>
<b>6. Tools required for installation</b>	<b>11</b>
<b>7. Preliminary operation and information</b>	<b>12</b>
<b>8. Installation</b>	<b>13</b>
8.01. Positioning	13
8.02. Installation on wall shaft	14
8.02.01 MOUNTING WITH FISHTAILED FRAME CRAMP	14
8.02.02 MOUNTING WITH BRACKETS	15
8.03. Installation on steel structure (Cross 50.2)	18
8.04. LINE Door - mounting on shell	19
8.05. Installation on special shell (StairFit)	21
8.06. GERVAL lock	23
8.07. CAN-LIFT lock	23
8.08. LINE GL/BL gate - installation on steel shell (Cross 50.2)	24
8.09. Gate with "CAME" automatic door opener	25
8.09.01 INSTALLATION ON WALL SHAFT	25
8.10. Door with "FACE" automatic opener	26
8.10.01 INSTALLATION OF "FACE" AUTOMATIC OPENER	26
<b>9. Dimensional checks</b>	<b>28</b>
<b>10. Wiring</b>	<b>29</b>
<b>11. Final assembly</b>	<b>30</b>
11.01. Lock lever (if any)	30
11.02. Optional handles	31
11.02.01 EXTRUDED ALUMINIUM HANDLE	31
11.02.02 BRUSHED STAINLESS STEEL HANDLE	31
11.02.03 STAINLESS STEEL STRAIGHT HANDLE	31

**12. Final adjustments . . . . . 32**

12.01. Manual door closer . . . . . 32

12.02. Landing door - adjustments . . . . . 33

12.02.01 LANDING DOOR - STOP ADJUSTMENT . . . . . 33

12.02.02 LANDING DOOR - DOOR LEAF - PLUMB LINE . . . . . 34

12.03. Automatic door closer . . . . . 35

12.04. Gate - "PETITTI" manual door closer . . . . . 36

12.05. Gate - "CAME" automatic door closer . . . . . 36

**13. Maintenance operations . . . . . 37**

13.01. Glass replacement . . . . . 37



## 1. Manual reading guide

### IMPORTANT!



#### **EN: Translation of the original instructions**

This product may only be commissioned if these instructions are available to you in an official EU language that you understand and you have understood the contents.  
If this is not the case, please contact your Lifting Italia S.r.l. contact partner.

### READ THIS MANUAL CAREFULLY

#### BEFORE INSTALLING AND USING THE PRODUCT

Retain the technical documentation near the lifting platform for the entire lifecycle of the product. In case of change of ownership, the technical documentation must be provided to the new user as an integral part of the product.

### 1.01. Preliminary information

#### NOTICE



This product must be installed and put into operation according to the provisions and regulations in force. Improper installation or improper use of the product can cause damage to people and property, as well as cause the warranty to lapse.

#### **FOLLOW THE SUGGESTIONS AND RECOMMENDATIONS TO OPERATE IN SAFETY.**

Any unauthorized modification can compromise the safety of the system, as well as the correct operation and the life of the machine. If you have any doubts regarding the correct understanding of the information and contents contained in this manual, contact LIFTING ITALIA S.r.l. immediately.

#### **QUALIFIED PERSONNEL.**

The product covered by this documentation can only be installed by qualified personnel, in compliance with the attached technical documentation, above all in compliance with the safety warnings and the precautions contained therein.



Technical specifications may be subject to change without notice due to product improvement development.

The drawings included in this manual are to be considered as indicative and are NOT an exact reference to the product concerned.


## 1.02. Personal security and risk recognition

This manual contains safety rules that must be observed to safeguard personal safety and to prevent damage to the property.

The indications to be followed to guarantee personal safety are highlighted by a triangle symbol while those to avoid material damage are not preceded by the triangle. The hazard warnings are shown as follows and indicate the different levels of risk in descending order.







RISK CLASSIFICATION AND RELATIVE GRAVITY OF DAMAGE		
<b>DANGER!</b>	The symbol indicates that the failure to comply with appropriate safety measures causes death or serious physical injury.	<b>RISK LEVEL</b>
<b>WARNING</b>	The symbol indicates that the failure to observe the corresponding safety measures can cause death or serious personal injury.	
<b>CAUTION</b>	The symbol indicates that failure to observe the relevant safety measures can cause minor or moderate personal injury or damage to the device.	
<b>NOTICE</b>	It is not a symbol of security. It indicates that the failure to comply with relevant safety measures can result in property damage.	
<b>INFORMATION</b>	It is not a symbol of security. It indicates important information.	

If there are multiple levels of risk, the danger warning always indicates the highest one. If a warning is drawn with a triangle to warn to the risk of injury to persons, the risk of possible property damage may also be caused at the same time.

WARNING	
	During installation / maintenance of the platform, the safety functions are temporarily suspended. Therefore all necessary precautions must be taken to avoid personal injury and / or damage to the product.

## 2. Safety and information Signs

### 2.01. DANGER Signs

	GENERAL DANGER		ELECTRICITY DANGER		DANGER FLAMMABLE MATERIAL
	DANGER OF FALL BY A LEVEL		DANGER SUSPENDED LOADS		DANGER OF CRUSHING










### 2.02. PROHIBITION Signs




	GENERIC PROHIBITION		FORBIDDEN TO STEP ON		PROHIBITED TO WALK ON OR STOP IN THIS AREA
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### 2.03. MANDATORY Signs

	OBLIGATORY TO WEAR THE PROTECTION HELMET		OBLIGATORY TO WEAR SAFETY SHOES		OBLIGATORY WEAR THE PROTECTIVE GLOVES
	OBLIGATORY TO WEAR EYE PROTECTION		OBLIGATION TO WEAR THE AUDIO PROTECTION		

### 2.04. Information symbols and infographics

	MARK		DRILL AND/OR SCREW		CUTTING AND/OR GRINDING
	MEASURE		APPLY RIVETS		USE SUCTION CUPS
	USE THE HAMMER		LEVELING		USE HOIST

	<b>INFORMATION</b> Symbol that identifies information that is useful to the installer but is not mandatory for the installation, nor does it pose a risk to the user.
	<b>IMPORTANT!</b> Symbol that identifies important information to be scrupulously observed.
	<b>ELECTRICAL CONNECTIONS</b> Symbol that identifies the connection of an electrical component.

### 3. Liability and warranty conditions

#### RESPONSIBILITY OF THE INSTALLER

##### IMPORTANT!



Installers are responsible for ensuring compliance with safety procedures at work and any health and safety regulations in force in the country and on the site where the assembly is carried out.

The persons authorized to carry out installation, maintenance, and rescue operations are those in possession of an elevator maintenance authorization certificate, issued according to the regulations in force in the country where the assembly is carried out.

The elevator / platform (and each of its components) is produced and intended to be installed as described in the attached project drawing and in this manual; any divergence from the prescribed procedure may affect the operation and safety of the system and cause the immediate cancellation of the warranty.

Any modification or variation made to the project and the to the assembly Instructions must be documented in detail and referred to LIFTING ITALIA S.r.l., in order to allow the company an adequate assessment. Under no circumstances can a modified system be activated without the express authorization of LIFTING ITALIA S.r.l.





The elevator / platform must only be used in the way envisaged by the system and illustrated in the relative manuals (transportation of people and / or things, maximum loads, cycles of use, etc.). LIFTING ITALIA S.r.l. assumes no responsibility for damage to persons and property caused by improper use of the system.

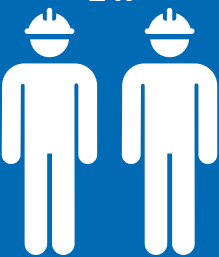


Pictures and images on this manual are for illustration purposes only.

## 4. General requirements and installation site management

### 4.01. General requirements

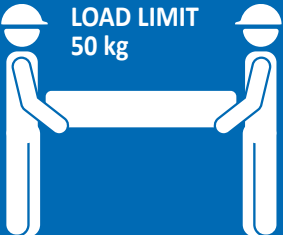
IMPORTANT!	
	For more information on safety, liability and warranty conditions, receipt and storage of material on site, packaging, waste disposal, cleaning and storage of the product; refer to the "SAFETY INSTRUCTIONS AND SITE MANAGEMENT" manual.
NOTICE	
	<p><b>PRELIMINARY CHECKS.</b></p> <p>Once the packaging has been opened, check that the product is intact and has not been damaged during transport. Should any anomalies or damage be found, please dispatch them in writing on the transport document to the transport company, giving written notice to LIFTINGITALIA S.r.l.</p>
WARNING	
	<p><b>SAFETY AND SITE MANAGEMENT - OVERALL DISPOSITIONS:</b></p> <ol style="list-style-type: none"> <li>1. Always secure tools and any objects against falling;</li> <li>2. Pay the utmost attention to all the steps described in this;</li> <li>3. While assembling the parts making up the system or after installation, be careful of any sharp burrs (machining residues).</li> </ol> <ul style="list-style-type: none"> <li>• Before proceeding with the installation, it is necessary to remove any rubble and material deposited during the construction of the shaft.</li> <li>• Only nuts and bolts included in the supply must be used.</li> <li>• The bags containing the screws must be opened in correspondence with the respective operating phases indicated in this manual.</li> <li>• The instructions described in this manual refer to a reinforced shaft, to a fastening with mechanical expansion plugs of the stud type. For the use of plugs in masonry other than the reinforced concrete see the attachment to this manual. For the shafts with metal framework, we proceed by replacing the plugs with normal screws.</li> <li>• In these instructions and on the wiring diagram, the stops are indicated with 0, 1, (2, 3 etc.), meaning "0" the lowest stop: the numbers on the push-button panels may be different according to the user's needs (for example - 1, 0, etc.).</li> </ul>
	In this manual, we will talk about "SHAFT" meaning for it the base slab, the slab of landing and the vertical wall that connects its slabs.



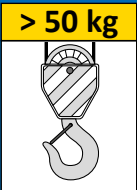
2 x

The assembly must be performed by a MINIMUM 2 people

If the load is greater than 50kg, use the hoist for handling.



MAXIMUM LOAD LIMIT 50 kg



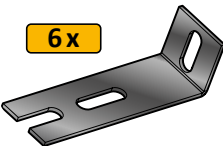



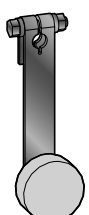

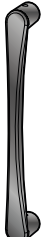

















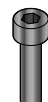



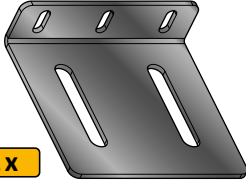



> 50 kg

## 5. Box content - screws kit



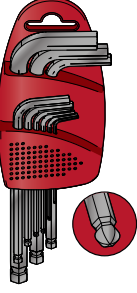
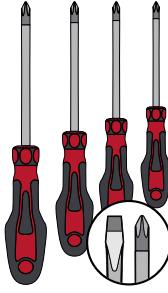
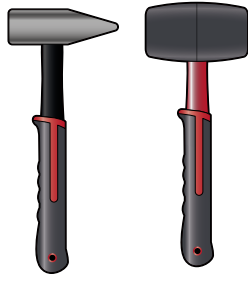

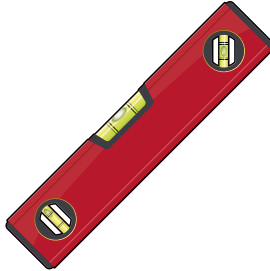

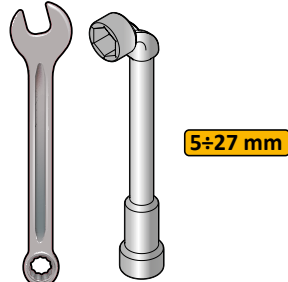
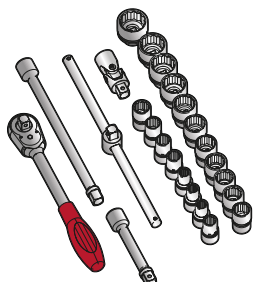



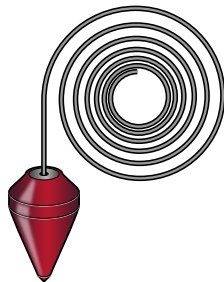
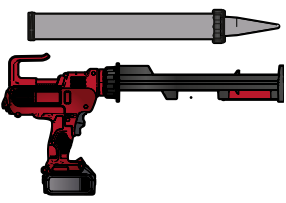
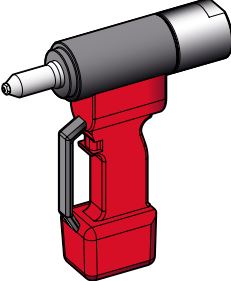
Each box with its identification code represents how many pieces per item are contained in each package (KIT).

<b>D203.23.0006</b>  <b>6x</b> M8x20 <b>6x</b> M8  <b>12x</b> Ø8	<b>D201.05.5016</b>  <b>6x</b>	<b>D111.23.0007</b>  <b>4x</b>  <b>1x</b>
<b>D111.23.0005</b>  <b>1x</b>  <b>1x</b>  <b>4x</b>	<b>D001.23.0003</b>  <b>1x</b>  <b>2x</b> M6x40  <b>2x</b>  <b>2x</b> M6x5	<b>D003.05.9010</b>  <b>1x</b>  <b>2x</b> M6x40
<b>D003.23.0001</b>  <b>2x</b> M6x20  <b>2x</b> M8x10  <b>2x</b>  cod. D003.01.0010	<b>F353.23.0011</b>  <b>18x</b> M8x20  <b>18x</b> Ø4,8x12  <b>10x</b> M6 T416  <b>4x</b> M12x25  <b>2x</b> M8x30  <b>10x</b> M8 T418	<b>F353.23.0016</b>  M5x15  <b>3x</b> <b>3x</b> M5  <b>6x</b> M5x20
<b>F353.23.0010</b>  <b>2x</b> M8x90  <b>12x</b> M6x13  <b>2x</b> M4x12  <b>2x</b>		<b>S000.23.0007 *</b>  <b>50x</b> M4.8x13



\* INSIDE THE SHAFT PACKAGE (as described in this manual)

## 6. Tools required for installation

<b>BALL POINT LONG HEX KEY WRENCH</b> 	<b>ELECTRICIAN SCREWDRIVER SET</b> 	<b>HAMMER + RUBBER HAMMER</b> 	<b>TAPE MEASURE</b> 
<b>SPIRIT LEVEL</b> 	<b>SCISSORS FOR ELETTRICIANS</b> 	<b>SPANNER + SOCKET WRENCH</b> 	<b>RACKETING RING SPANNER SET</b> 
<b>DRILL + ELECTRIC SCREWDRIVER</b> 	<b>DRILL BITS</b> <div>   </div> <div> <b>CONCRETE</b> from 6 to 22 mm           <b>STEEL</b> from 2 to 13 mm         </div>	<b>PLUMB BOB</b> 	<b>SILICONE GUN + SILICONE</b> 
<b>CORDLESS RIVETER GUN FOR THREADED INSERTS</b> 			

## 7. Preliminary operation and information

### NOTICE



#### MATERIAL POSITIONING:

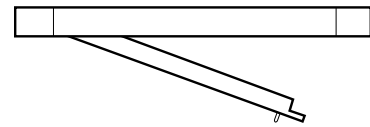
It is important to position the material correctly on the installation site as once the scaffold has been assembled it may become difficult to handle certain components, with the risk of injury and damage to the materials.



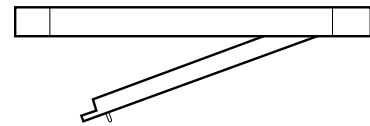
**Each door must be positioned near where it is to be installed then each to its reference plane.**

Refer to the installation Layout Drawings for the correct positioning of doors in relation to the shaft dimensions, and to determine the correct handing of doors.

LEFT handed



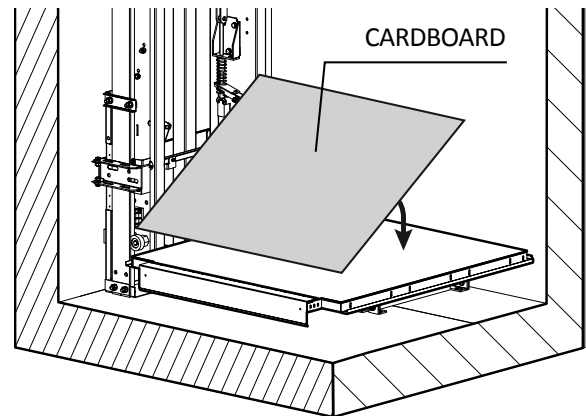
RIGHT handed



### NOTICE



Protect the car floor during installation

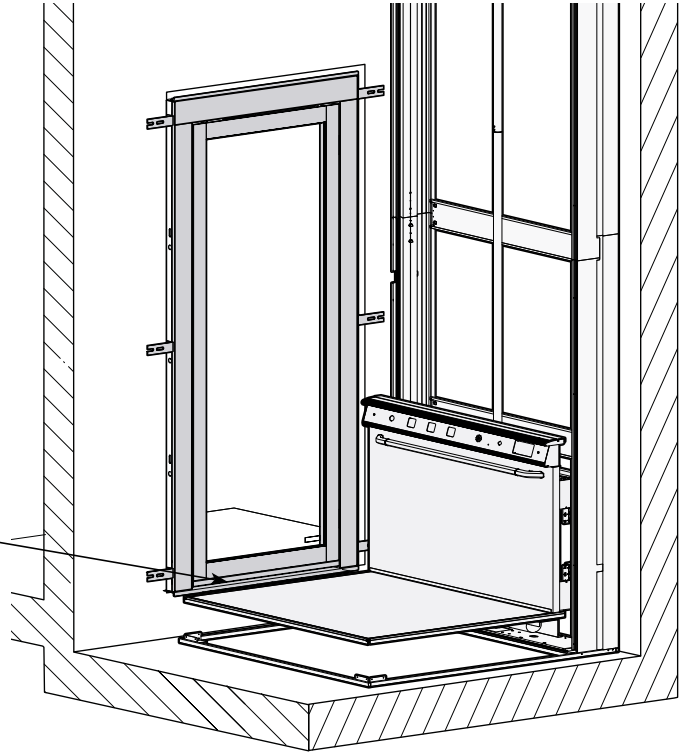
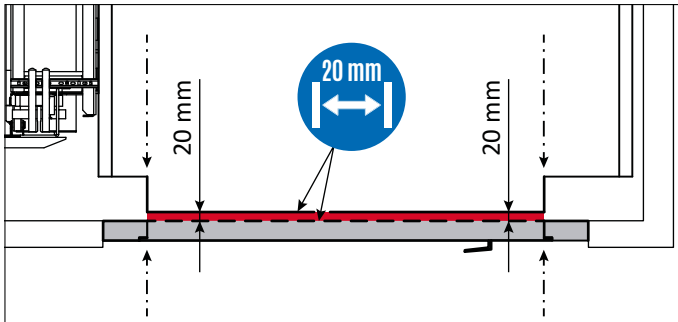




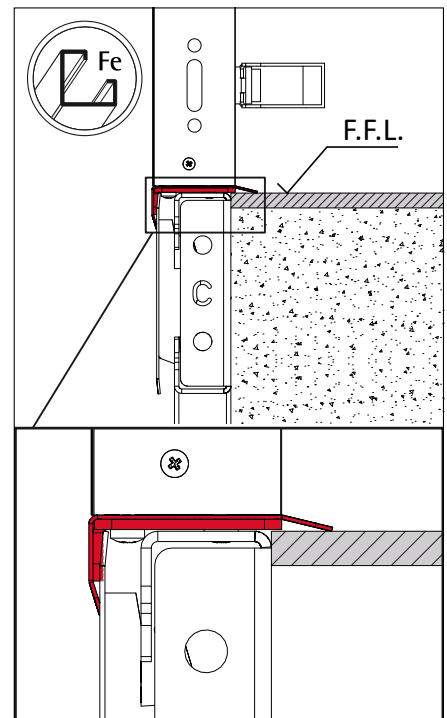
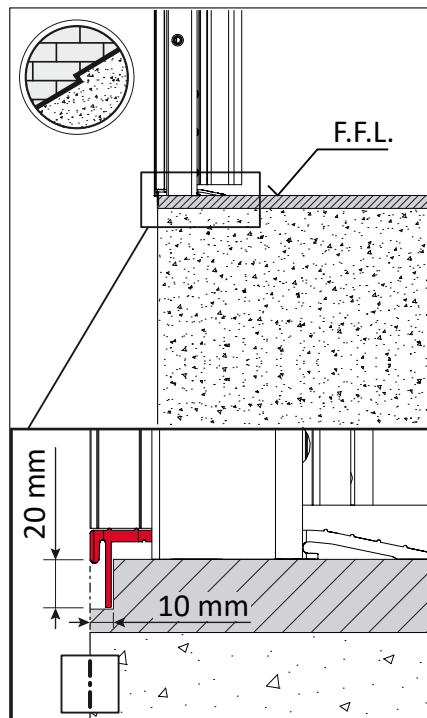
## 8. Installation

### 8.01. Positioning

- Align all landing doors with car floor.




- Position the door sill in relation to the shaftway vertical and to the finished floor level as shown.

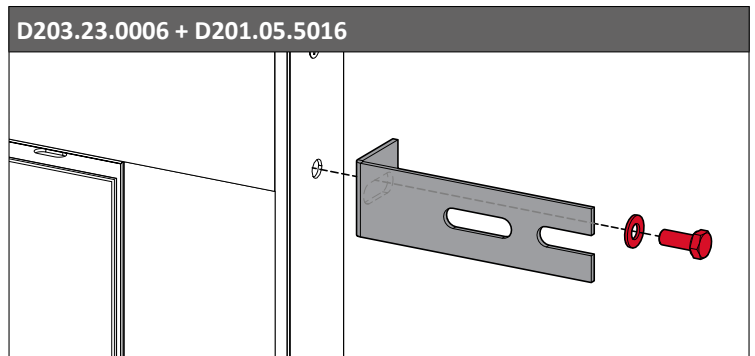


## 8.02. Installation on wall shaft

### 8.02.01 MOUNTING WITH FISHTAILED FRAME CRAMP

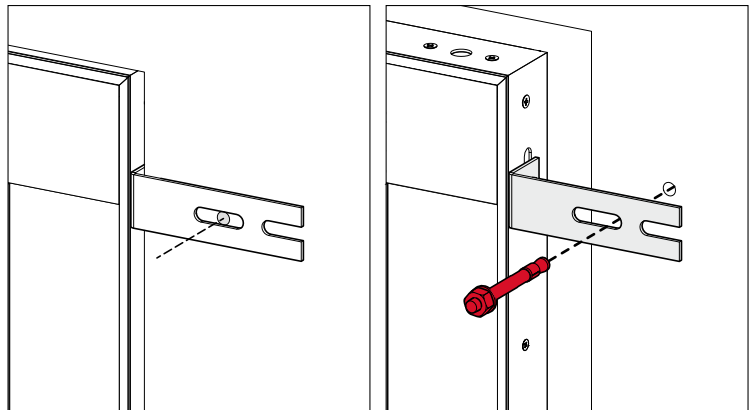
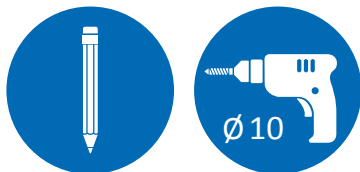
- Temporarily fix the brackets to the door;

NOTICE	
	<p>The base profiles must be positioned before starting the installation of the infills.</p>

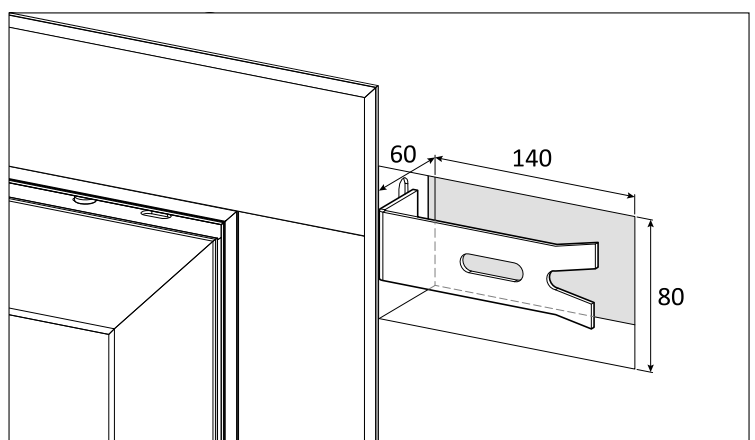
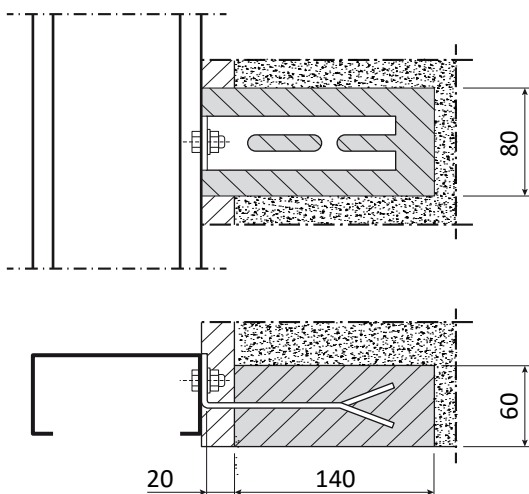


#### CASE 1 - ANCHORING OF SIDE WALL BRACKETS

- Mark the position on the wall according to the quotas shown on the project drawing, then drill;
- Fix the door by means of bolts;
- Secure the screws..



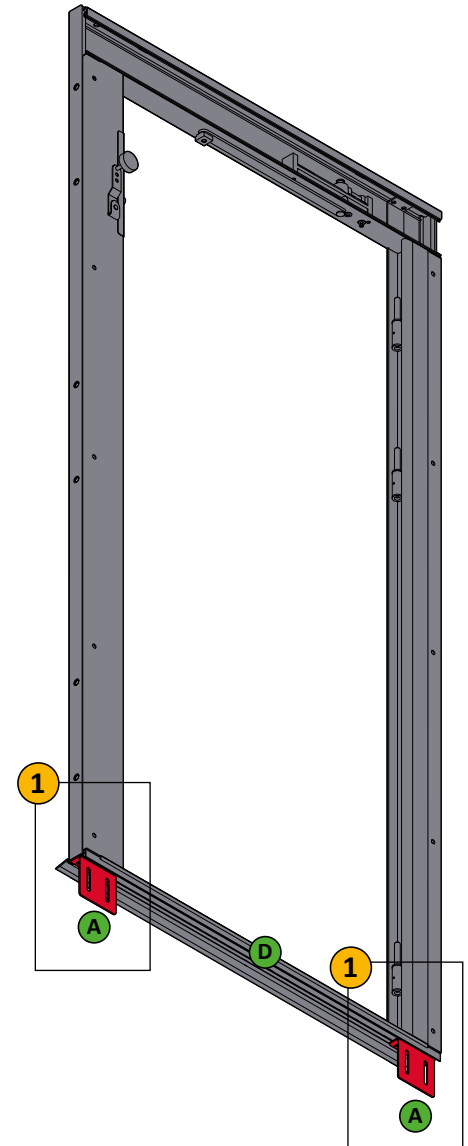
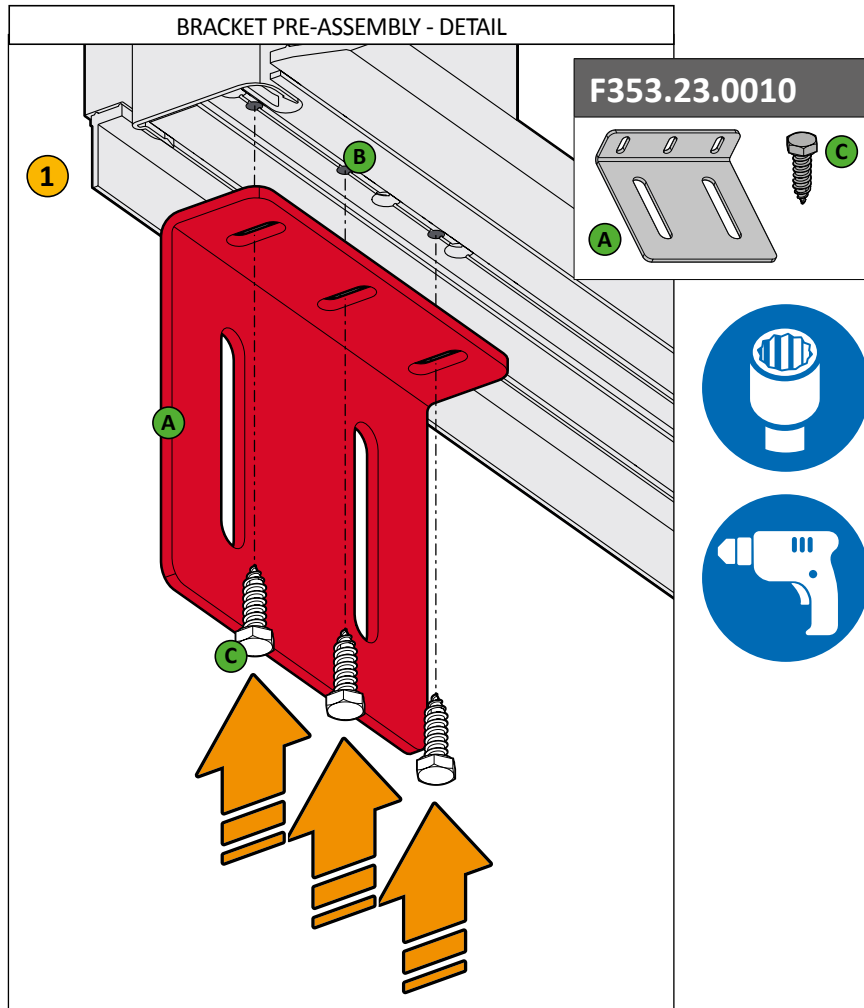
#### CASE 2 - WALLING IN OF SIDE WALL BRACKETS



## 8.02.02 MOUNTING WITH BRACKETS

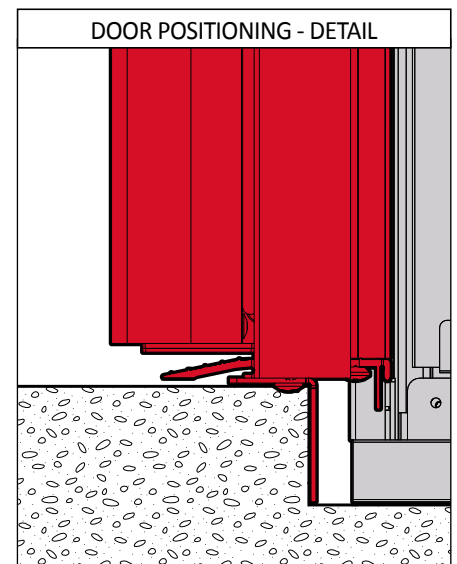
### PRE-ASSEMBLY OF BRACKETS UNDER THE DOOR FRAME

- 1 Attach the brackets **A** to the underside of the door frame **D**, at the prepared holes **B**, using the self-tapping screws provided in the kit **C**.



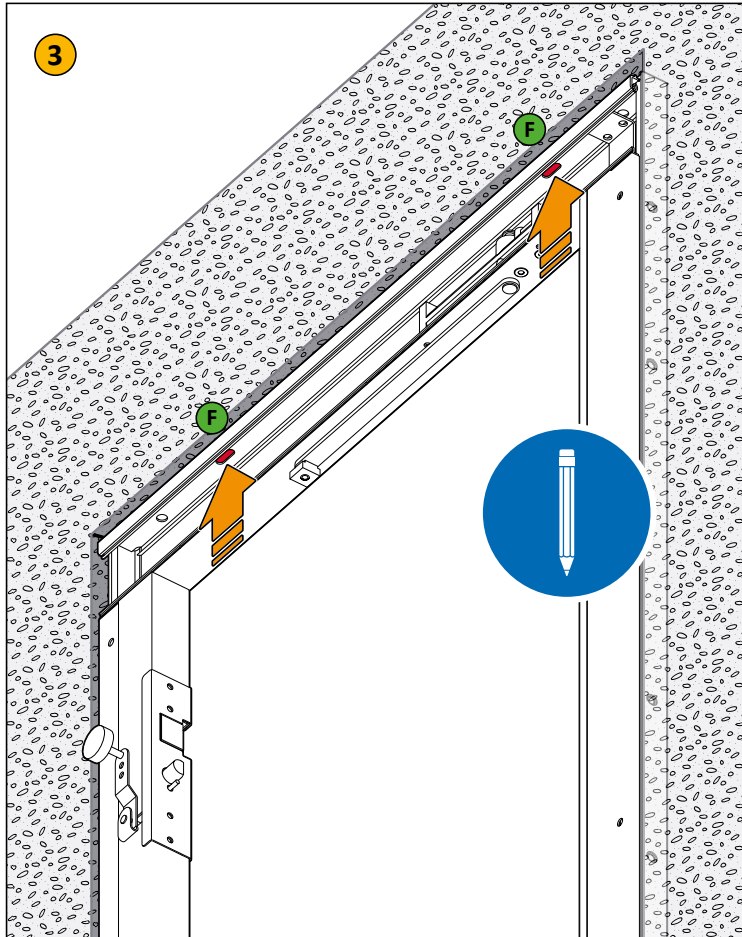
#### **CORRECT POSITIONING ON THE GROUND**

Check that the door is correctly supported on the floor.

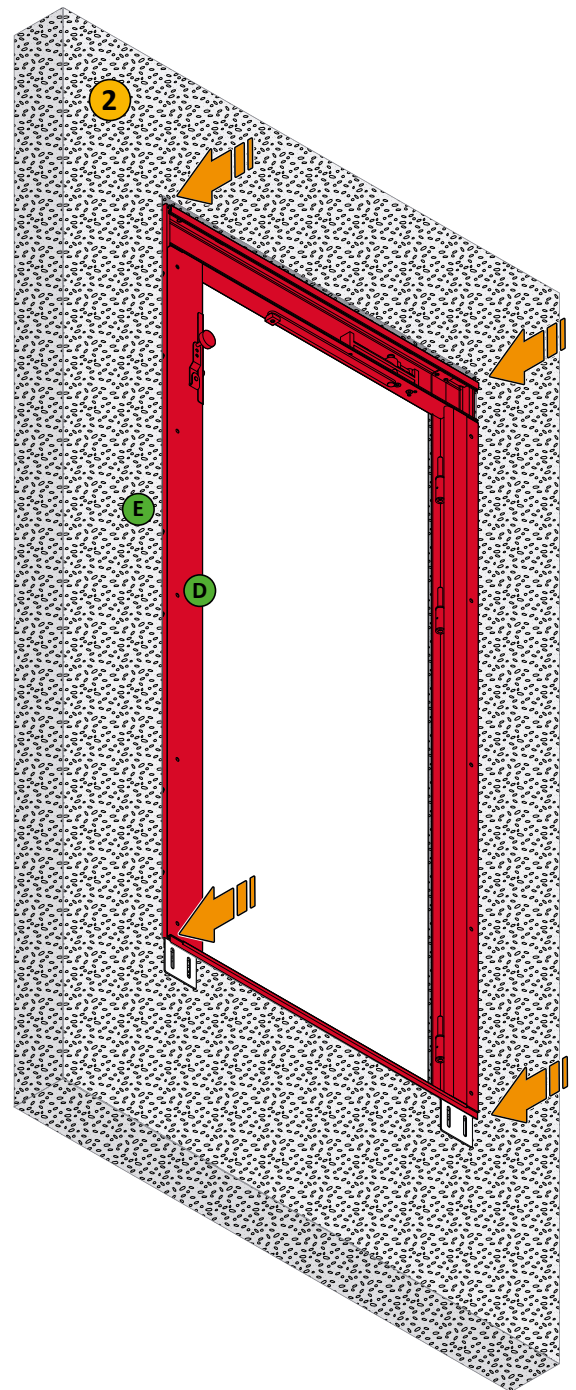
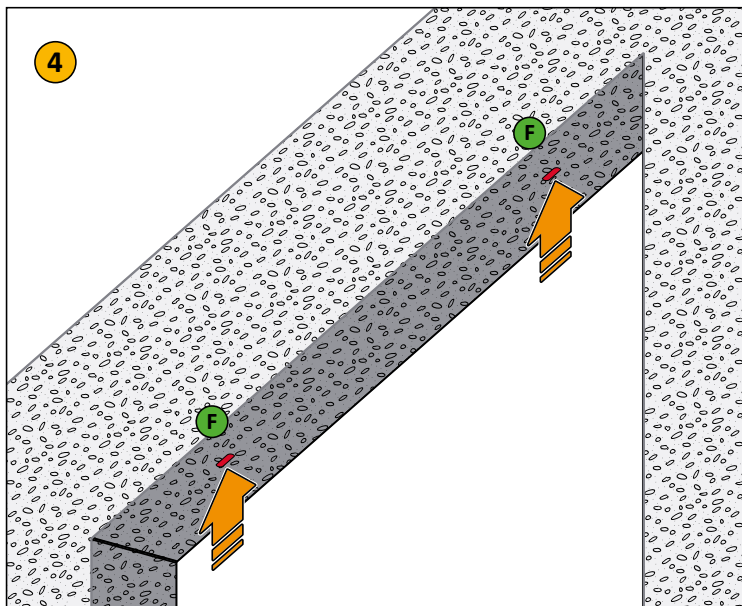


### ASSEMBLING THE DOOR

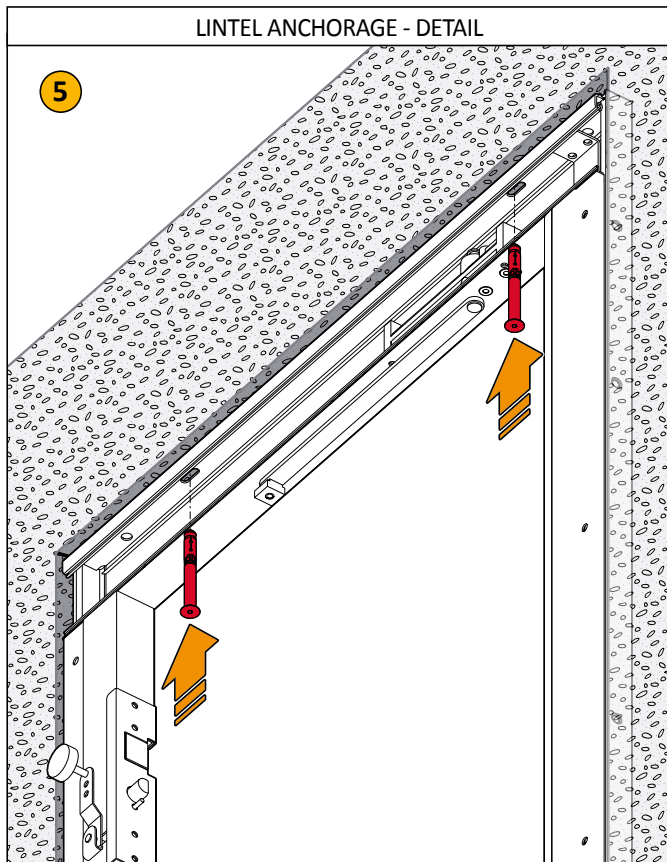
- 2 Position the door **D** accurately in the doorway **E**.
- 3 Mark on the lintel the points **F** where the door is to be anchored using dowels (using the door frame as a template).



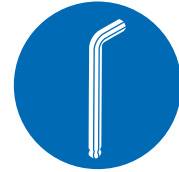
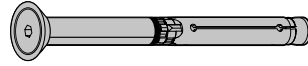
- 4 Remove the door **D** and drill the lintel at the anchoring points **F**.



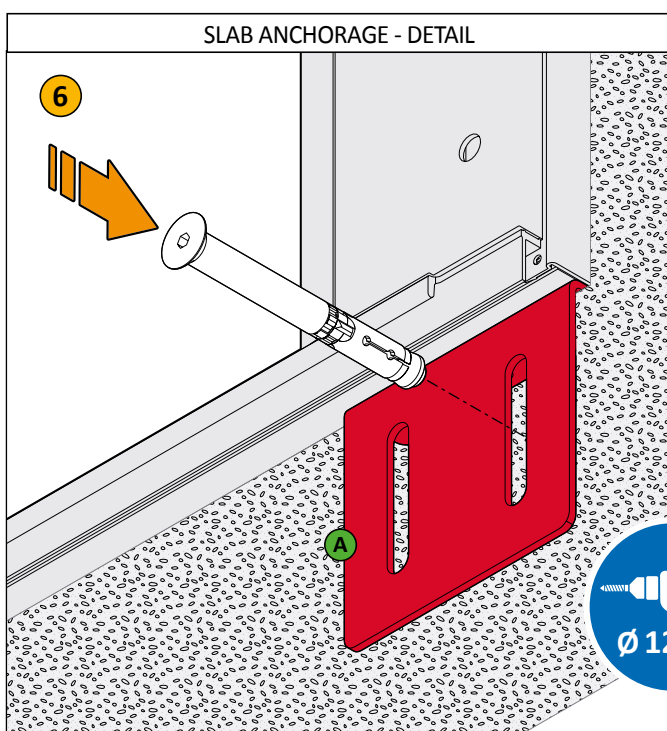
- 5 Reposition the door **D** and anchor it to the lintel with the expansion plugs.



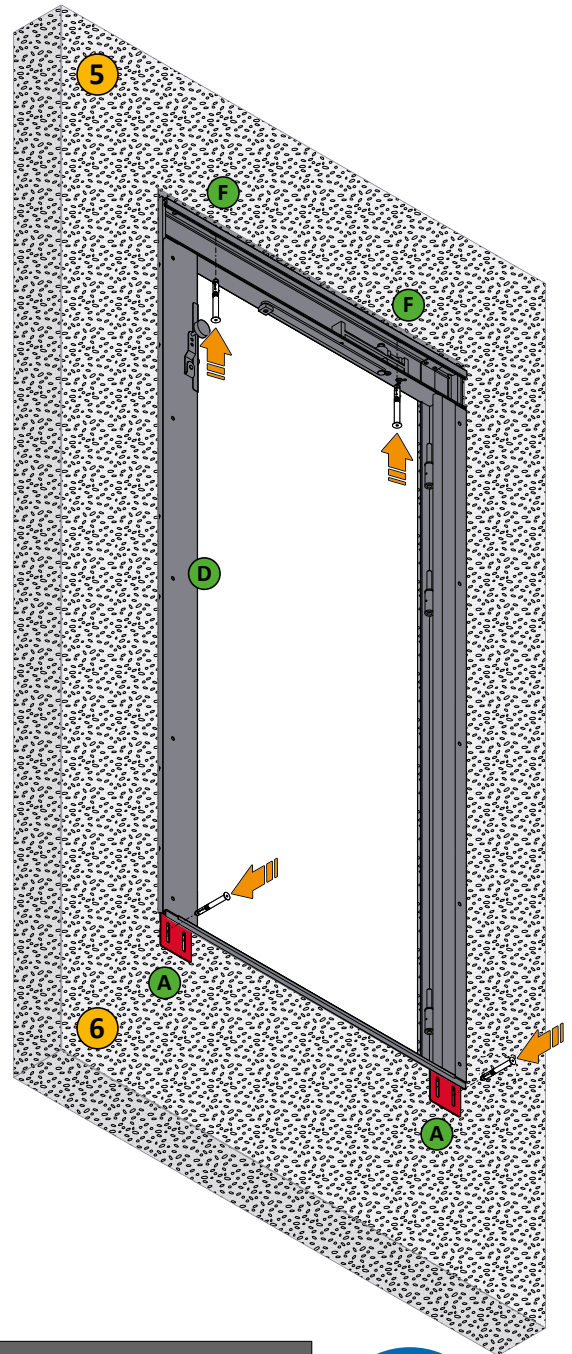
F353.23.0010



- 6 Drill the slab in the slots of the brackets **A** and anchor the door **D** to the slab with the expansion dowels..



F353.23.0010



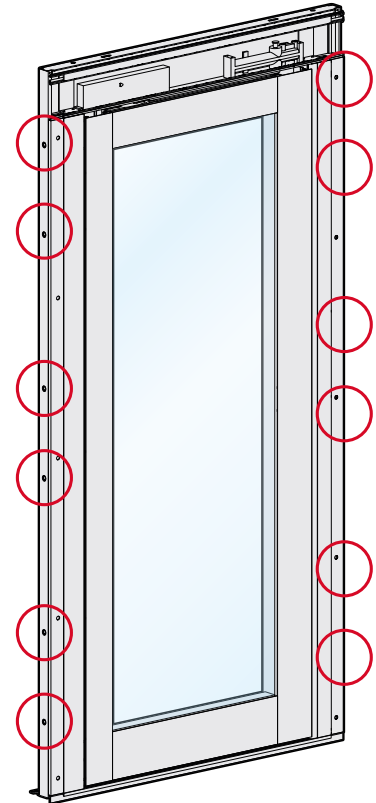
### 8.03. Installation on steel structure (Cross 50.2)



Door installation can proceed only once the steel cladding to the sides of the door frame has been installed.

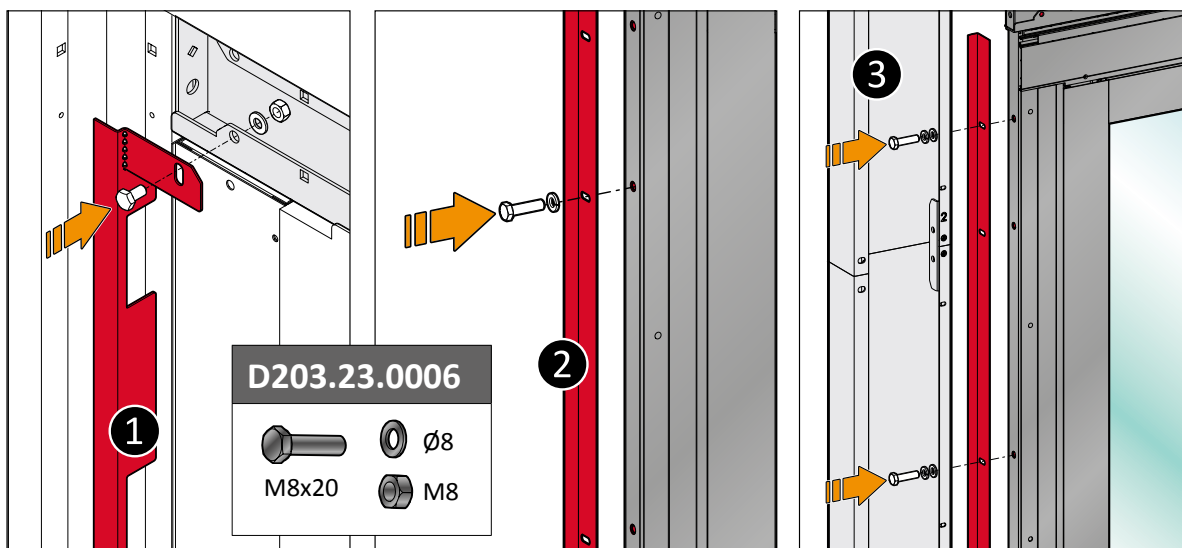
At this stage the door frame should be fully assembled; if otherwise go back to the relevant section of this manual.

	PROTECTION PROFILE RECOGNITION					
	<p>Two profiles are supplied to fix the door to the structure. Recognise and distinguish them for a proper door positioning.</p>	<table border="1"> <thead> <tr> <th>TY.A</th> <th>TY.B</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> </tr> </tbody> </table>	TY.A	TY.B		
	TY.A	TY.B				
INTERNAL PROTECTION PROFILE PREPARATION						
		<p>Fold the indicated part at 90° along the predrilled line.</p>				



#### INSTALLATION OF SAFETY PROFILES

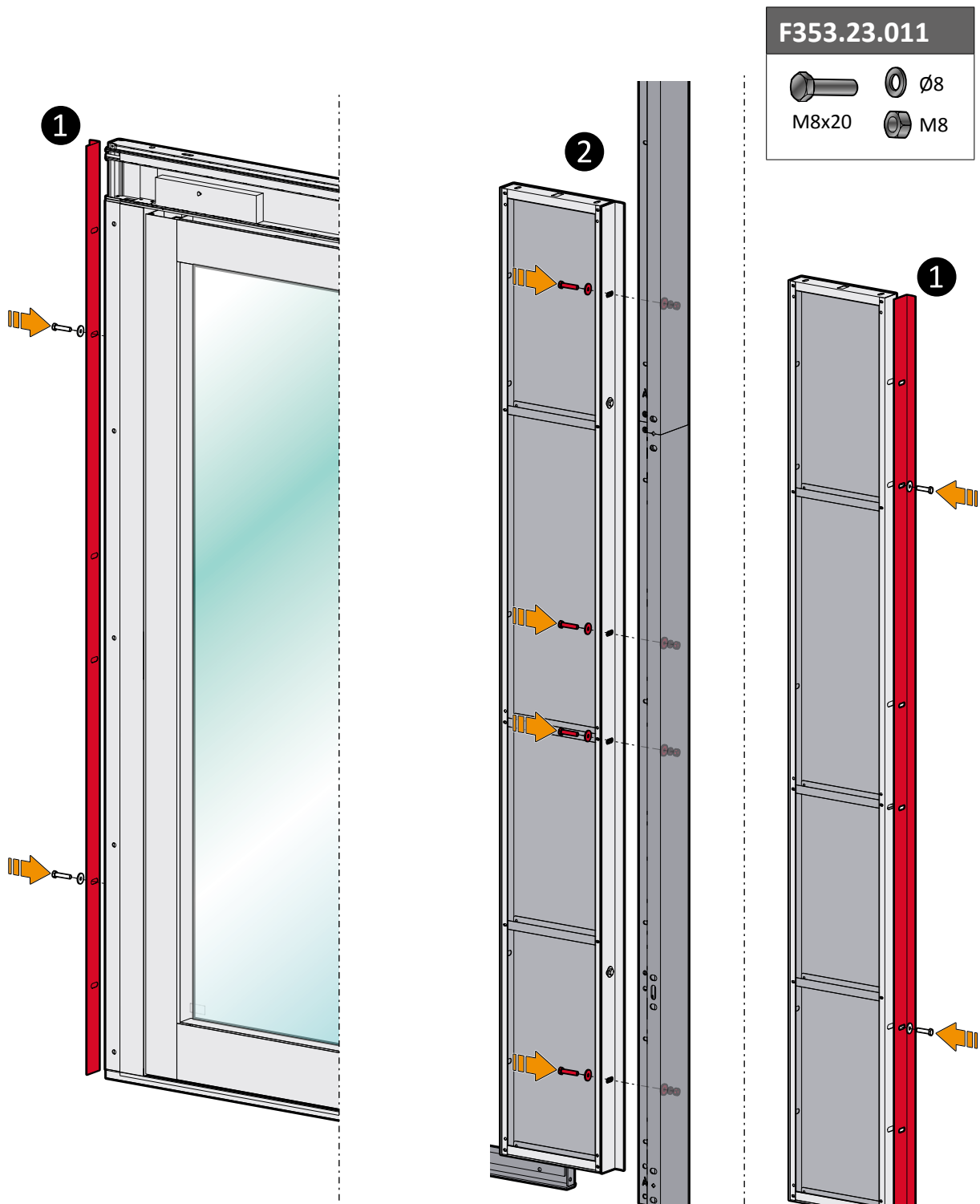
- Install the internal joint cover **1**, attaching it to the transoms above and below the door.
- Install the external joint cover **2** on the door;
- Secure the door to the iron shell (side only) **3** using the door riveboxs.





## 8.04. LINE Door - mounting on shell

- ① Pre-fit the wire covers on the door and on the infills when present.
- ② Secure the infills to the door (according to design) or, alternatively, pre-fit the infills directly to the jambs of the shell before installing the door.

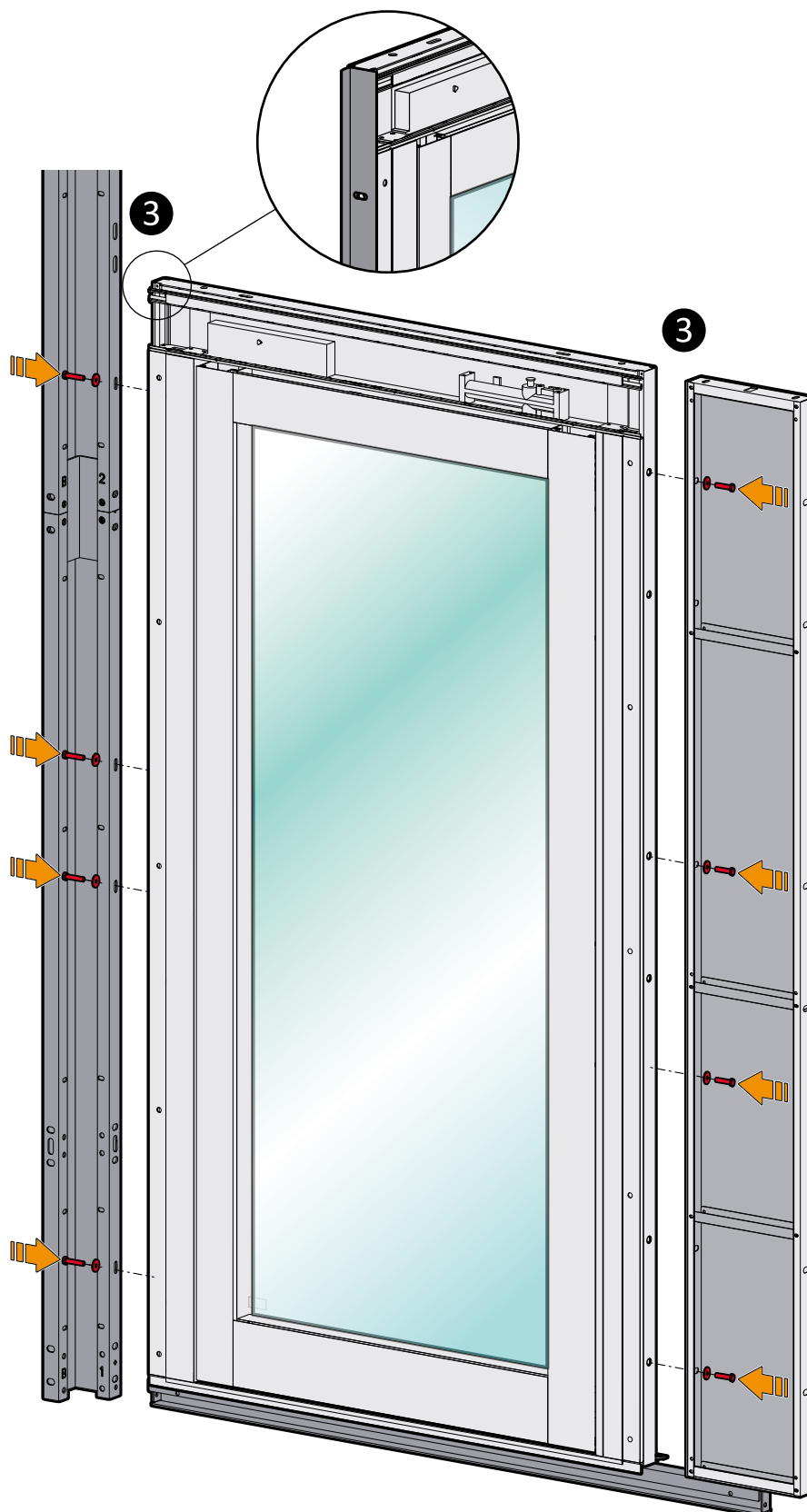


The door mounting kit on the infills is supplied with the structure.

- 3 Insert the door into its seat and secure it according to the reference manual.



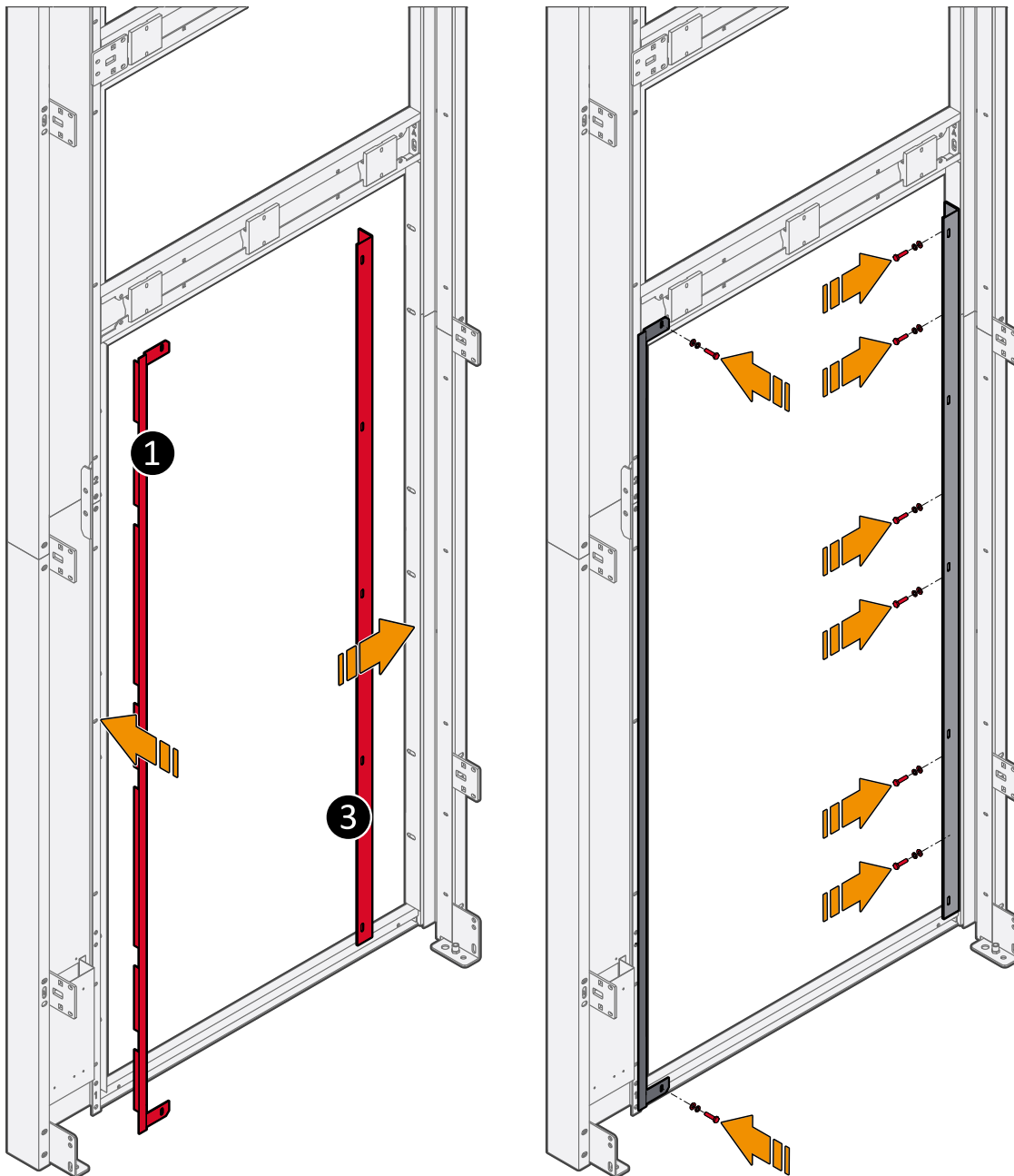
Ensure that the wire cover 1 is always pre-installed on the door.



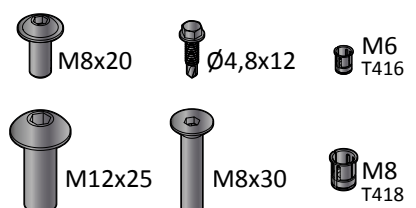


## 8.05. Installation on special shell (StairFit)

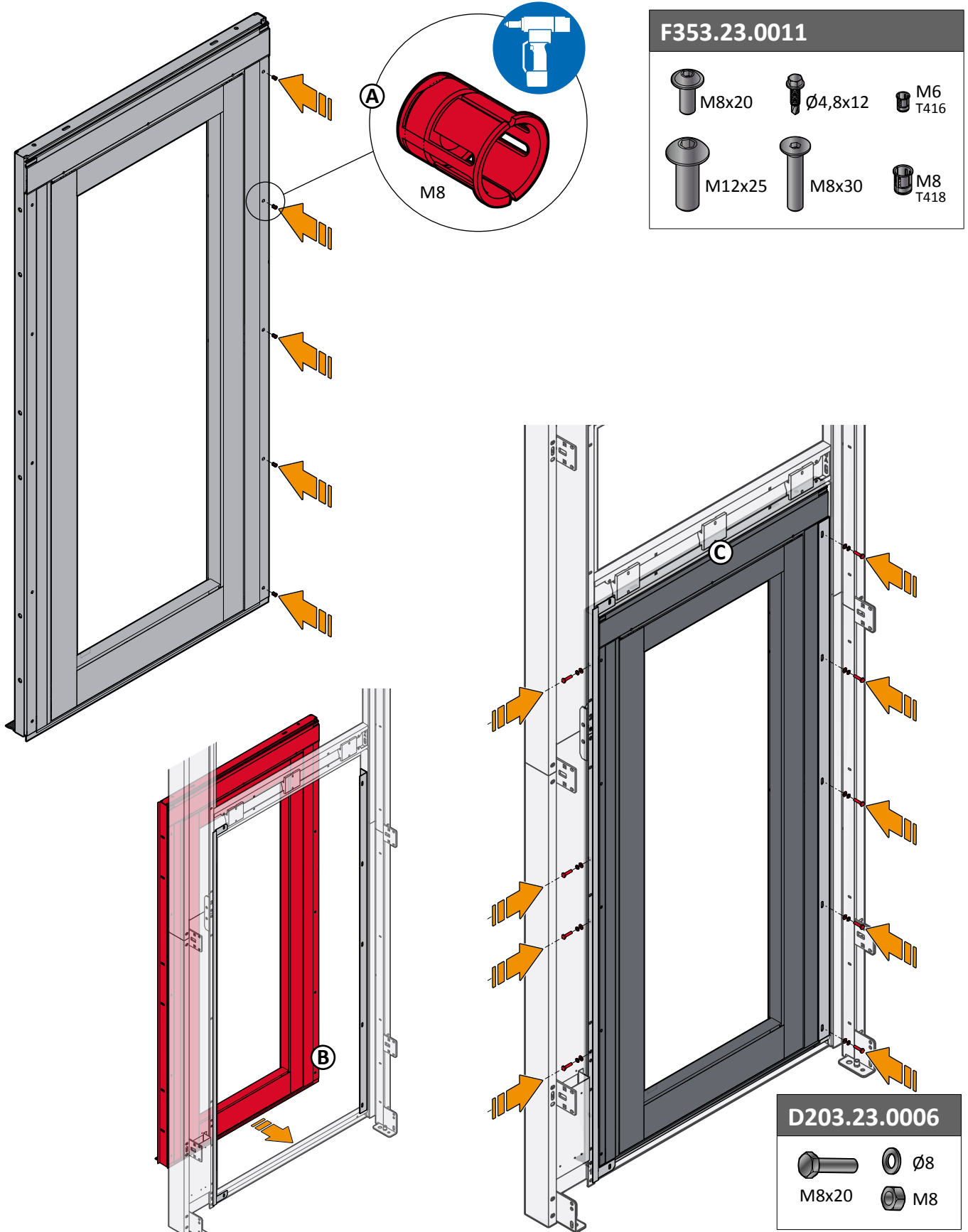
Install the internal safety profile **1** (internal joint cover), securing it to the transoms above and below the door  
Install the door mounting corner profile for reduced jamb **3**.



### F353.23.0011

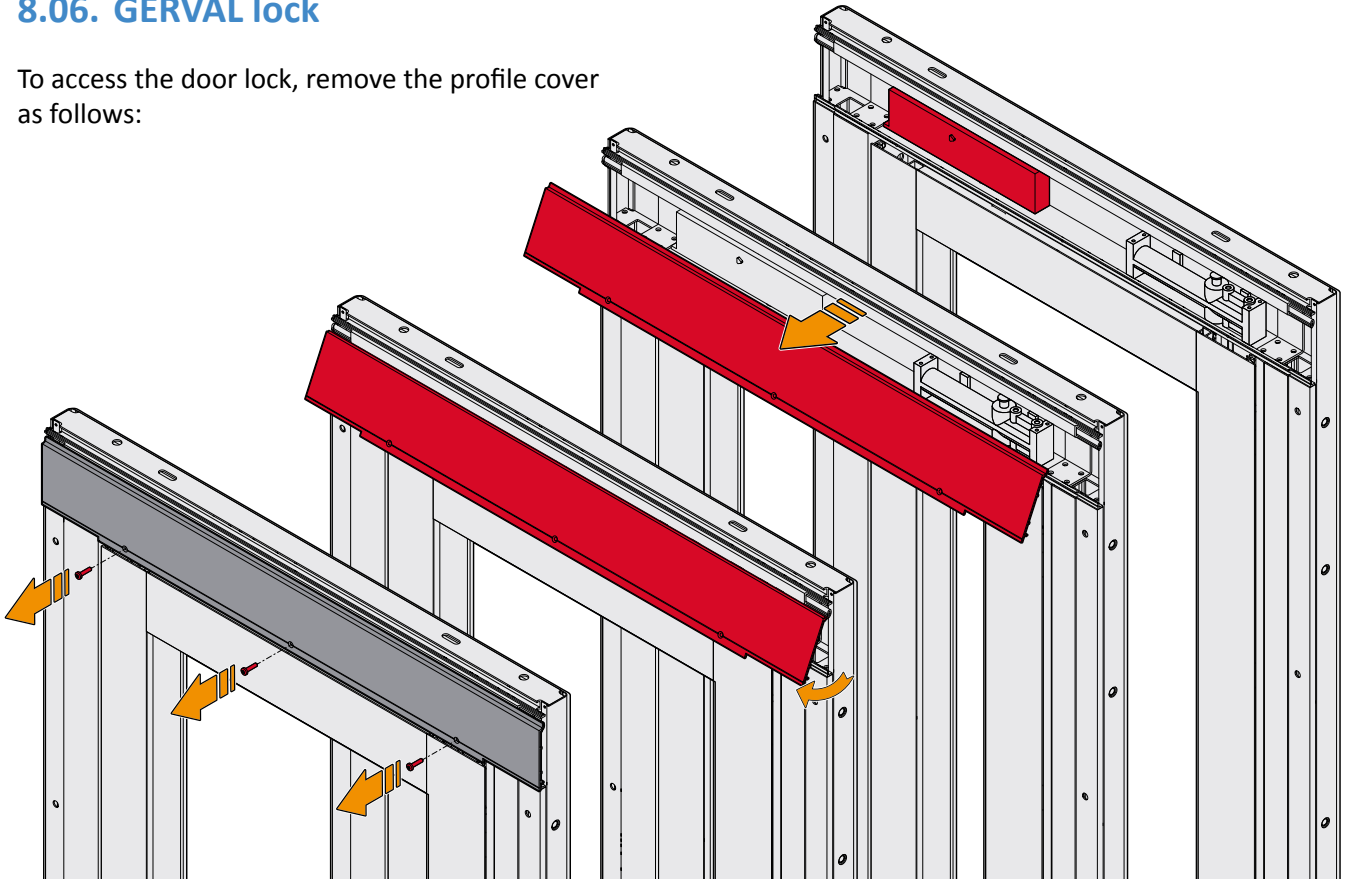


- Insert the riveloxs M8 (A) provided into the appropriate holes in the LINE door.
- Position the LINE door (B) against the newly installed mounting profiles.
- Secure the door with the supplied hardware (C).



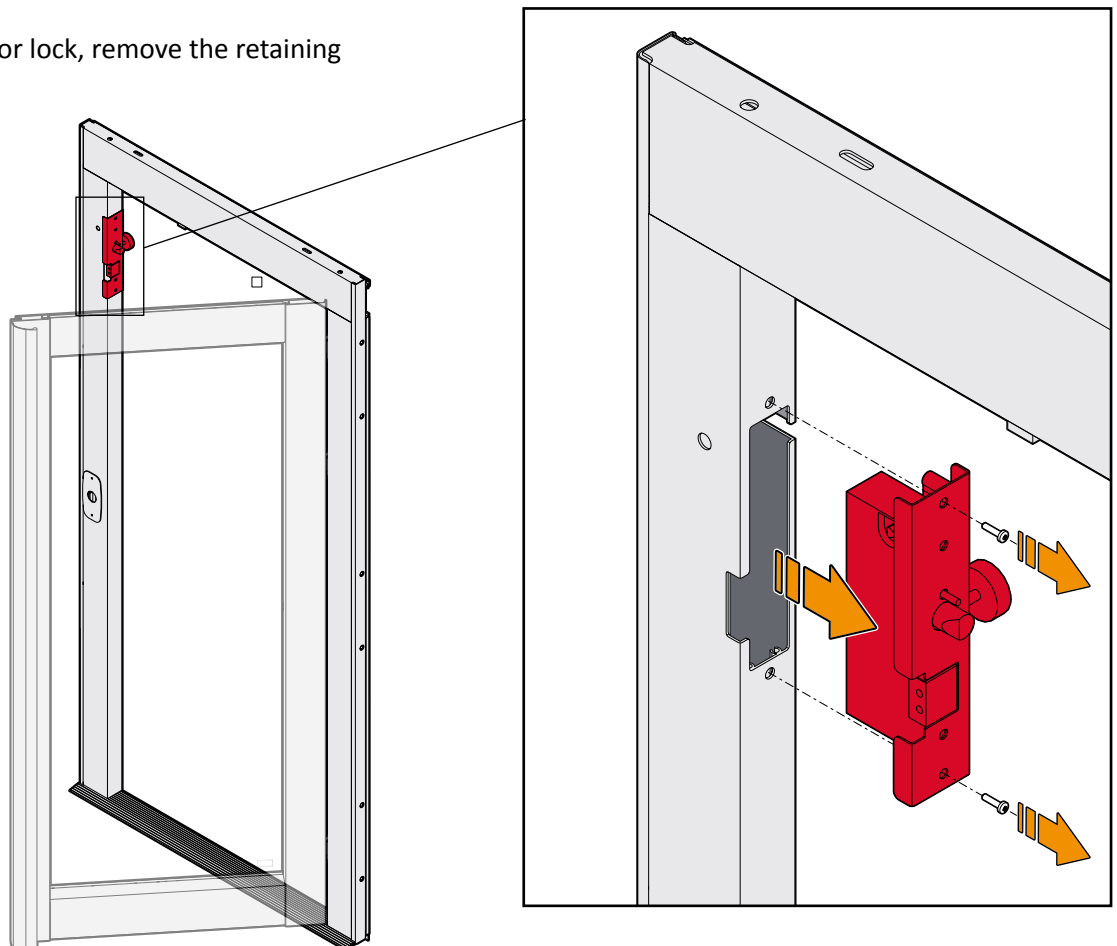
## 8.06. GERVAL lock

To access the door lock, remove the profile cover as follows:



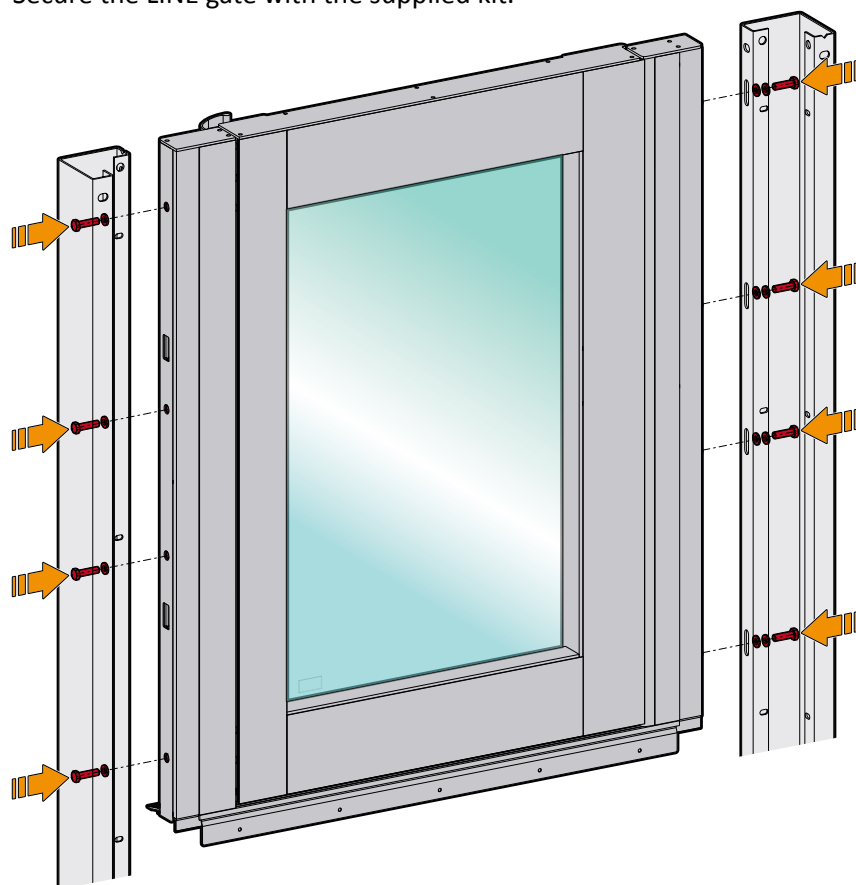
## 8.07. CAN-LIFT lock

- To remove the door lock, remove the retaining screws as follows.

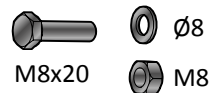


## 8.08. LINE GL/BL gate - installation on steel shell (Cross 50.2)

- Secure the LINE gate with the supplied kit.



**F353.23.011**



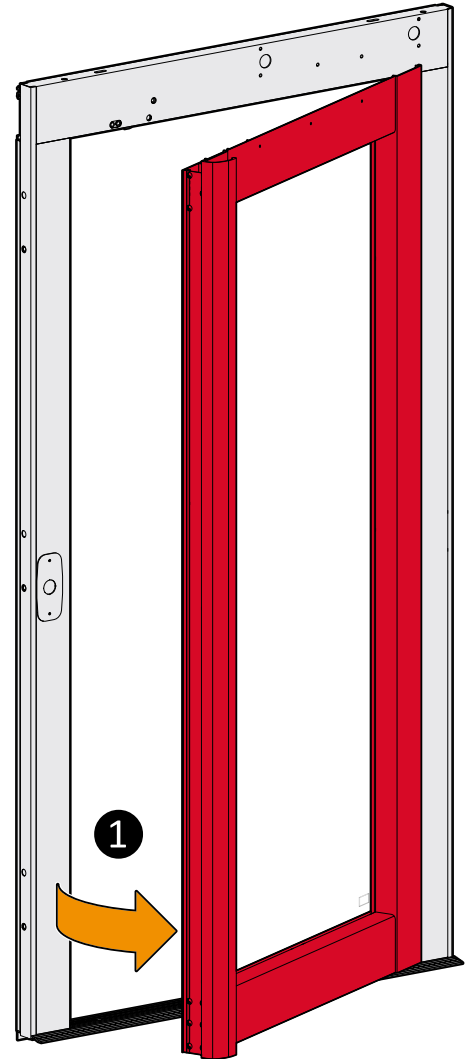
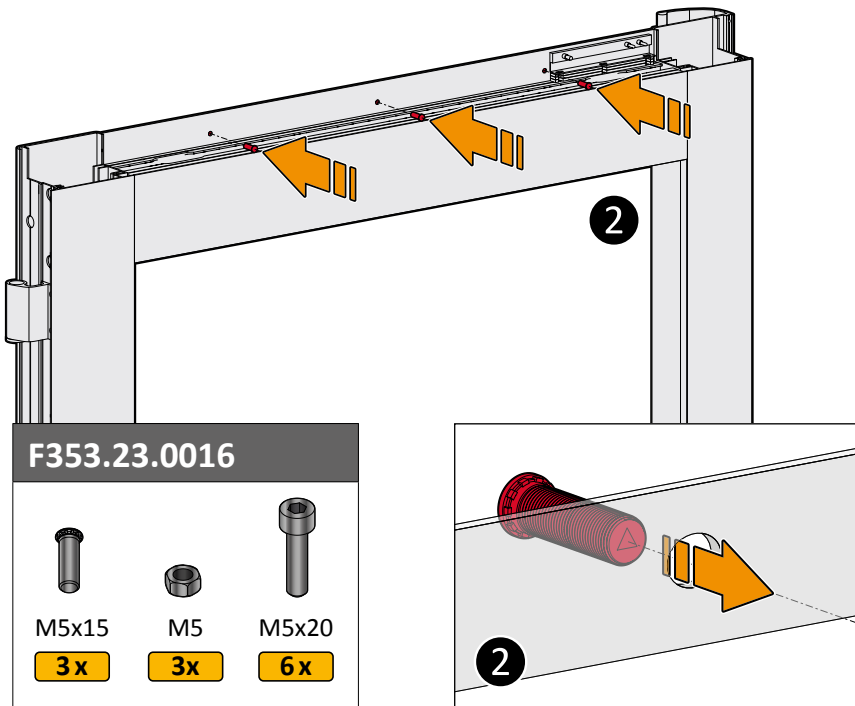
Refer to § 8.2 for installation on wall shaft.



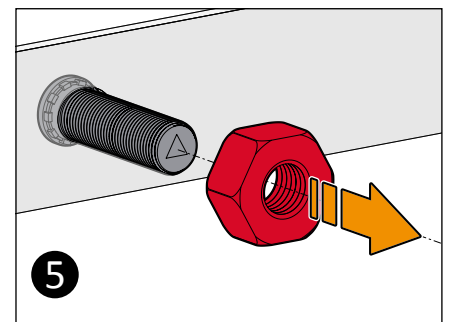
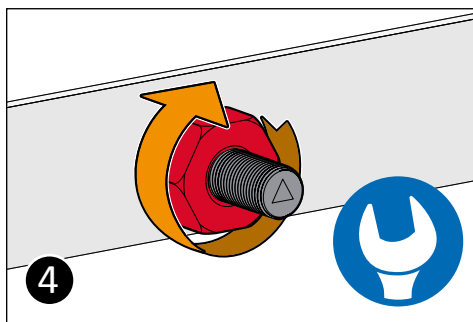
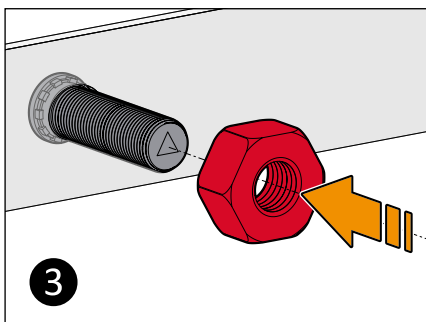
## 8.10. Door with “FACE” automatic opener

### 8.10.01 INSTALLATION OF “FACE” AUTOMATIC OPENER

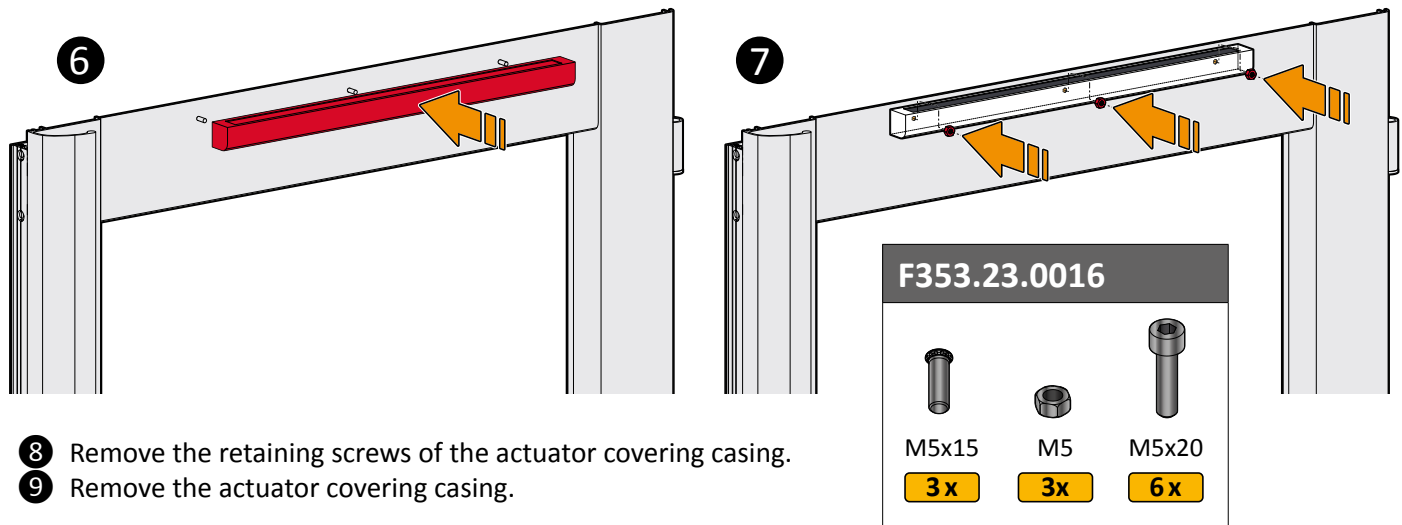
- 1 Open the door leaf to access the inner side.
- 2 From the inner side, insert the M5x15 pins into the specific holes.



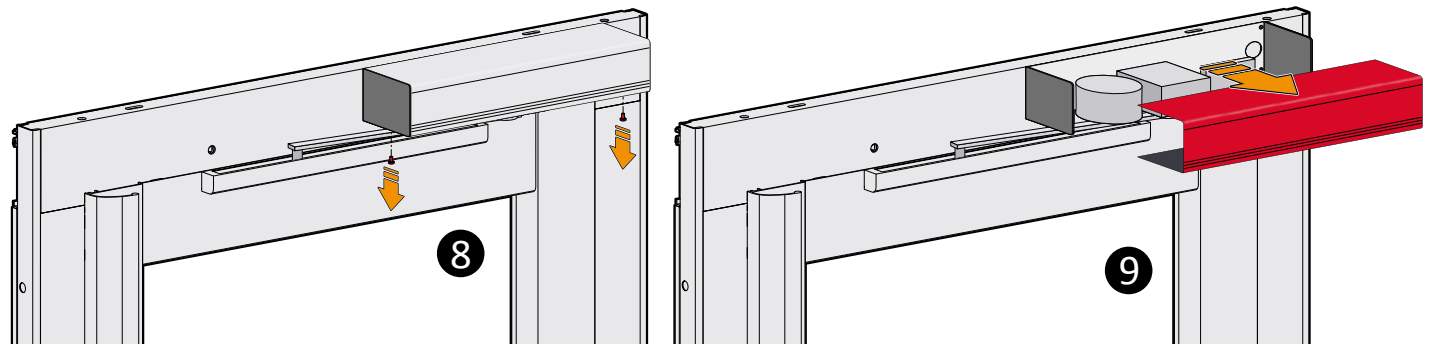
- 3 Insert and screw the M5 nuts from the outer side of the leaf
- 4 Fully tighten the nuts, so that the fastening teeth penetrate the aluminium sheet.
- 5 Unscrew and remove the nuts.



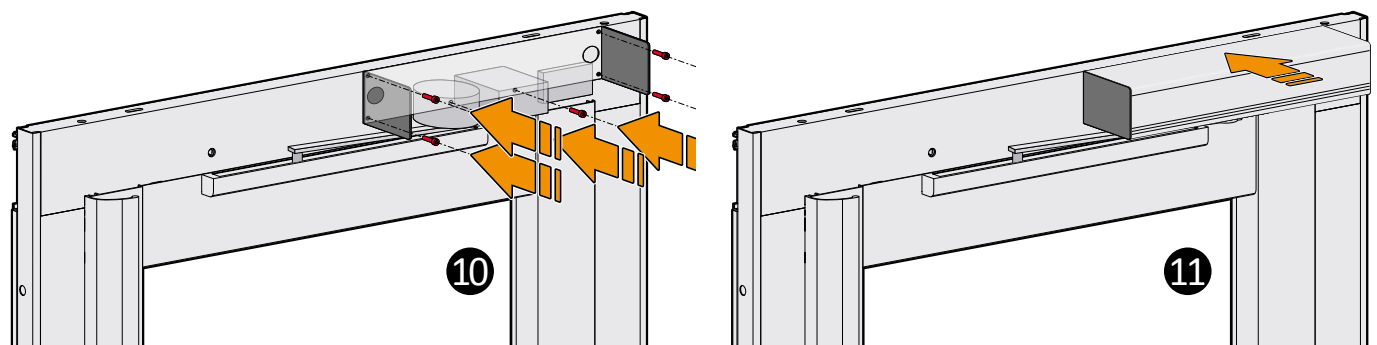
- 6 Position the guide of the "FACE" mechanism on the leaf.
- 7 Secure the guide with the supplied M5 nuts.



- 8 Remove the retaining screws of the actuator covering casing.
- 9 Remove the actuator covering casing.

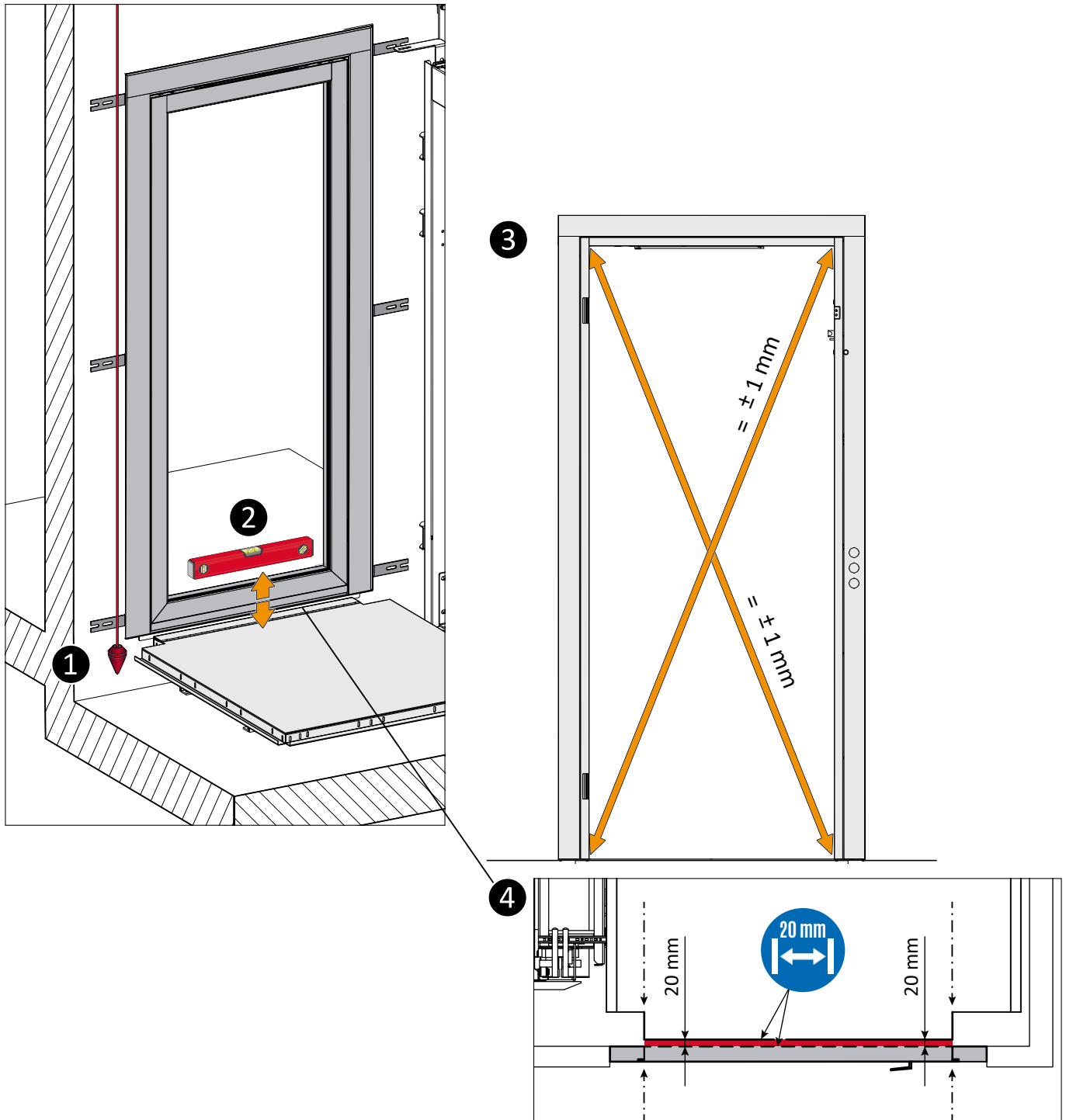


- 10 Secure the actuator with the six M5x20 screws provided in the specific KIT.
- 11 Reposition and secure the actuator casing.






## 9. Dimensional checks

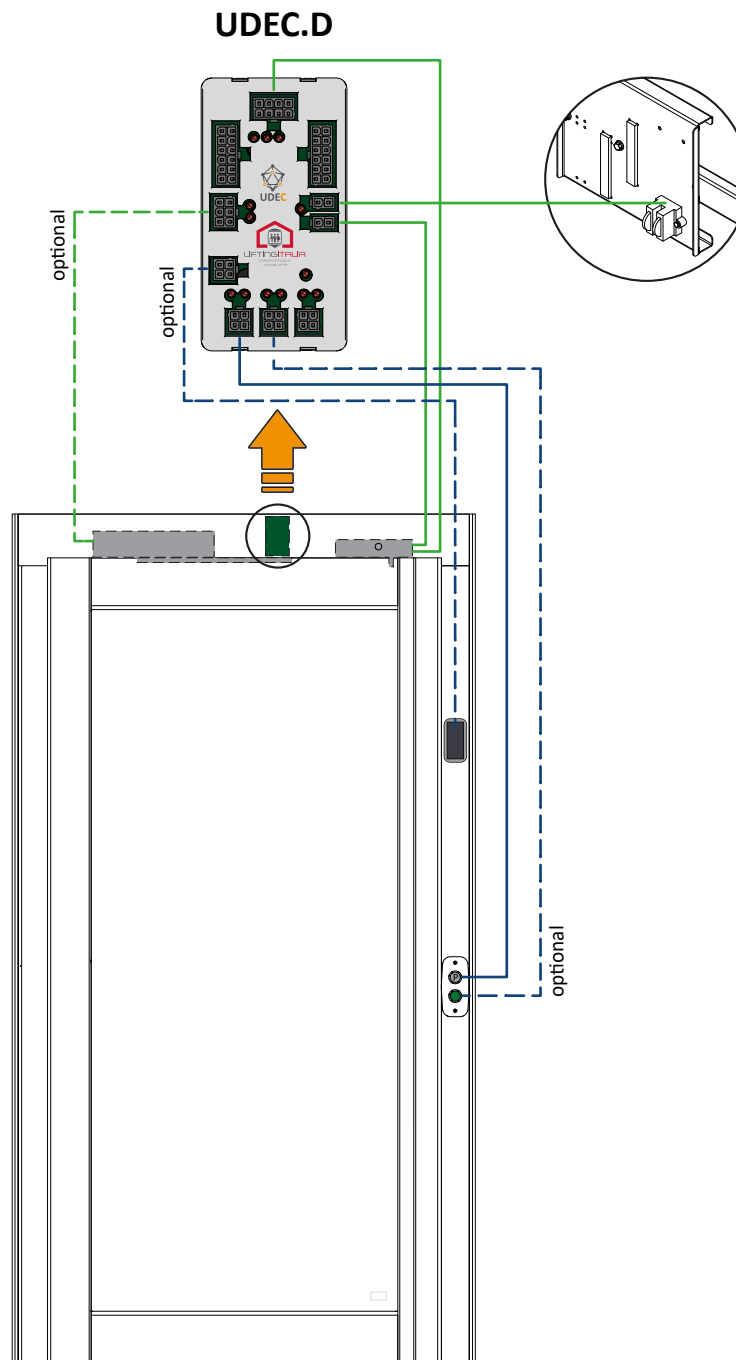
- ① Uprights must be plumb;
- ② Door sill must be level;
- ③ Doorway diagonals verification;
- ④ Door must be aligned with car floor;
- ⑤ Verification of distance between door leaf and finished floor level, including vertical adjustment of door leaf as required.





## 10. Wiring

WARNING		WEAR APPROPRIATE PPE
	<b>ELECTROCUTION RISK.</b> Before working on electrical systems, always ensure that the safety devices are active and wear the PPE (Personal Protective Equipment) as required by law..	
	For electrical connections, refer to the manual IM.TEC.129 "ELECTRICAL EQUIPMENT (U.D.E.C.) INSTALLATION AND DIAGNOSTIC INSTRUCTIONS" and to the system wiring diagram.	



## 11. Final assembly

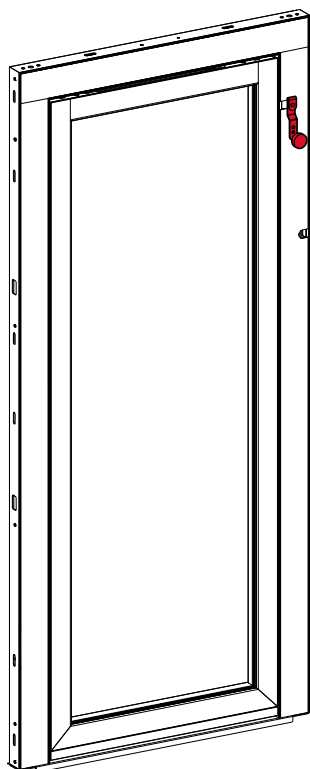
### 11.01. Loch lever (if any)

- Fit the door release lever as indicated on the project (to be adjusted once the car has been assembled).

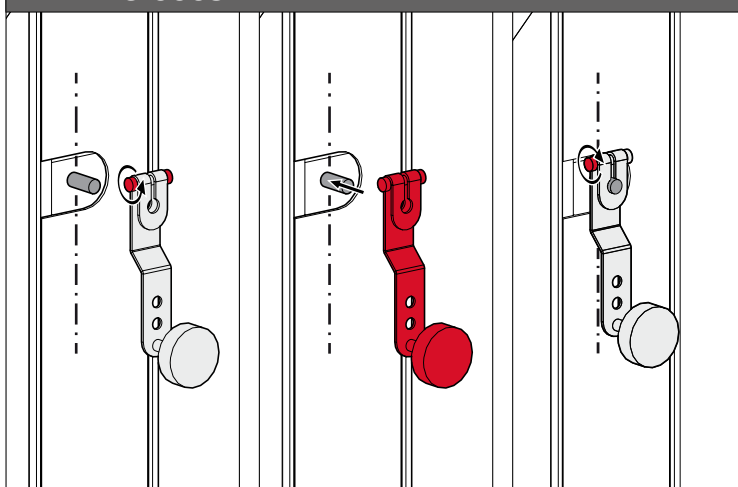


THE DOOR RELEASE LEVER IS ABSENT in the presence of electrical interlock.

Please refer to the layouts for proper installation.

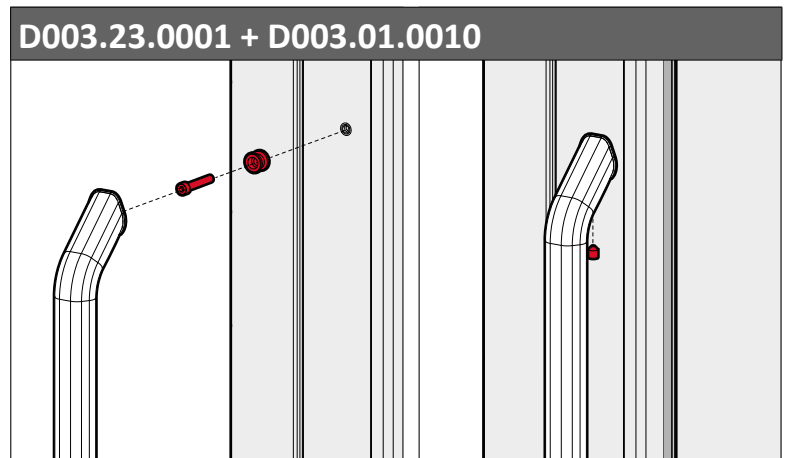
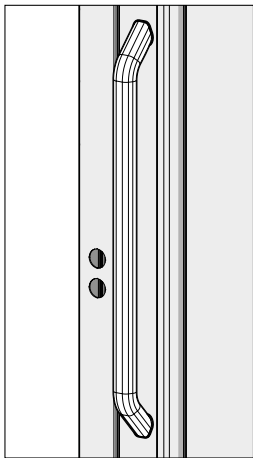


**D111.23.0005**

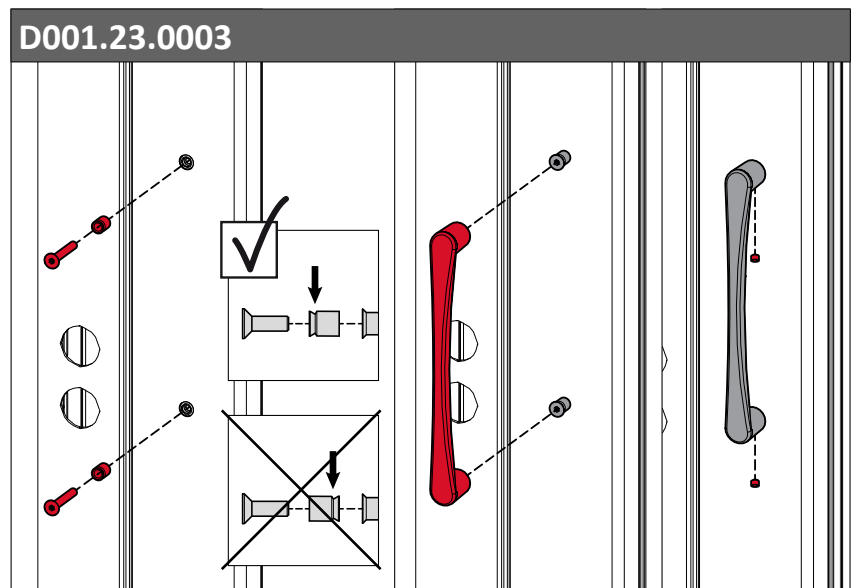
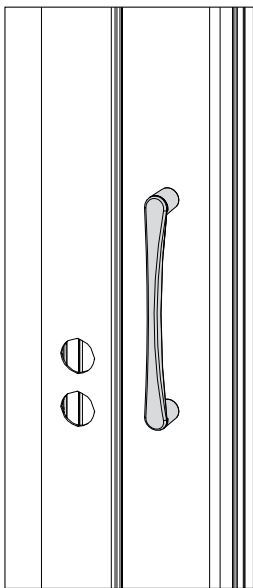


## 11.02. Optional handles

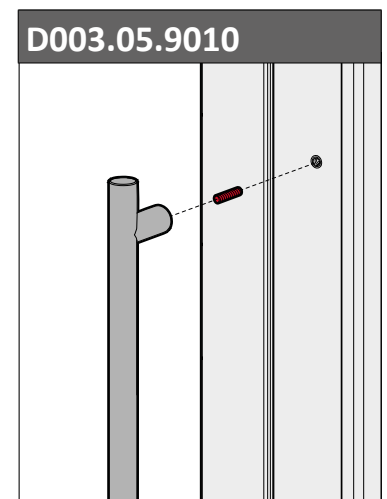
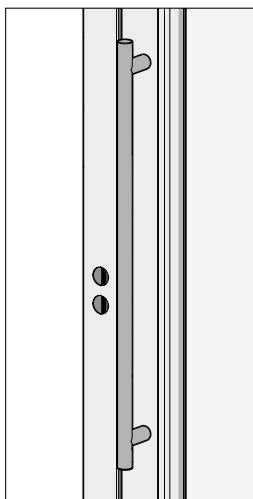
### 11.02.01 EXTRUDED ALUMINIUM HANDLE



### 11.02.02 BRUSHED STAINLESS STEEL HANDLE



### 11.02.03 STAINLESS STEEL STRAIGHT HANDLE



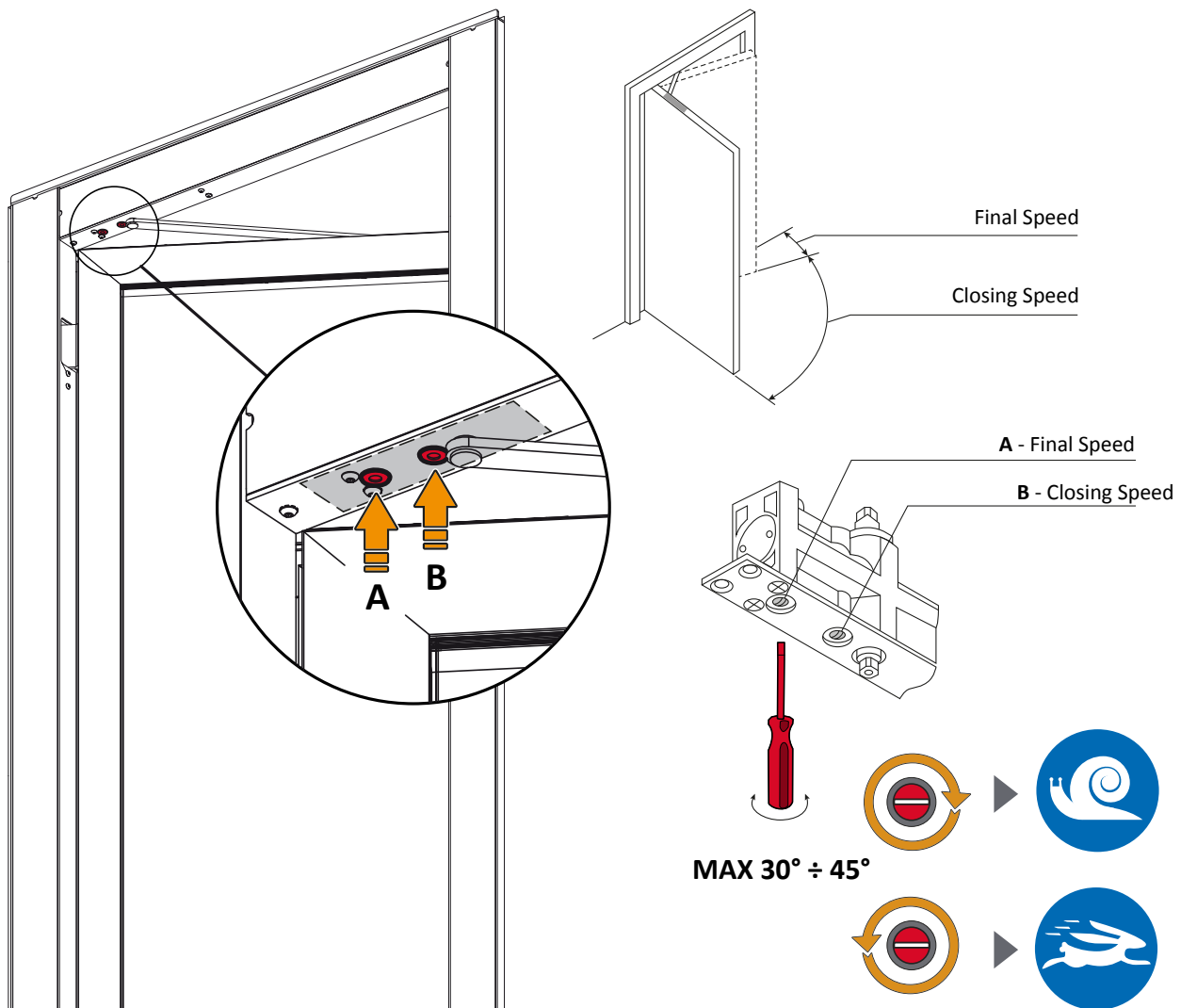
## 12. Final adjustments

### 12.01. Manual door closer



**ADJUSTING THE CLOSING SPEED AND THE FORCE OF THE FINAL STROKE**, which are usually performed using special screws, **ARE IMPORTANT**, both to adapt perfectly the action of the door-closer to the weight of the door on which it is applied, and to ensure effective operation in all seasons. The viscosity of the internal oil actually changes in relation to the external temperature. **THE ACTION OF THE DOOR-CLOSER IS THEREFORE SUBJECT TO NATURAL SEASONAL VARIATIONS THAT MAY REQUIRE MINOR PERIODIC ADJUSTMENTS**, in order to maintain the effectiveness of the mechanism. The door-closer has 2 different adjustments: the closing speed and the force of the end stroke that is used to overcome the lock latch resistance at the time of closing.

- Adjust the force of the end stroke and then the **Acceleration Speed** according to the weight of the door by rotating screw A no greater than  $30^{\circ} \div 45^{\circ}$ .
- Adjust and periodically check the **Closing Speed** by rotating screw B no greater than  $30^{\circ} \div 45^{\circ}$ .



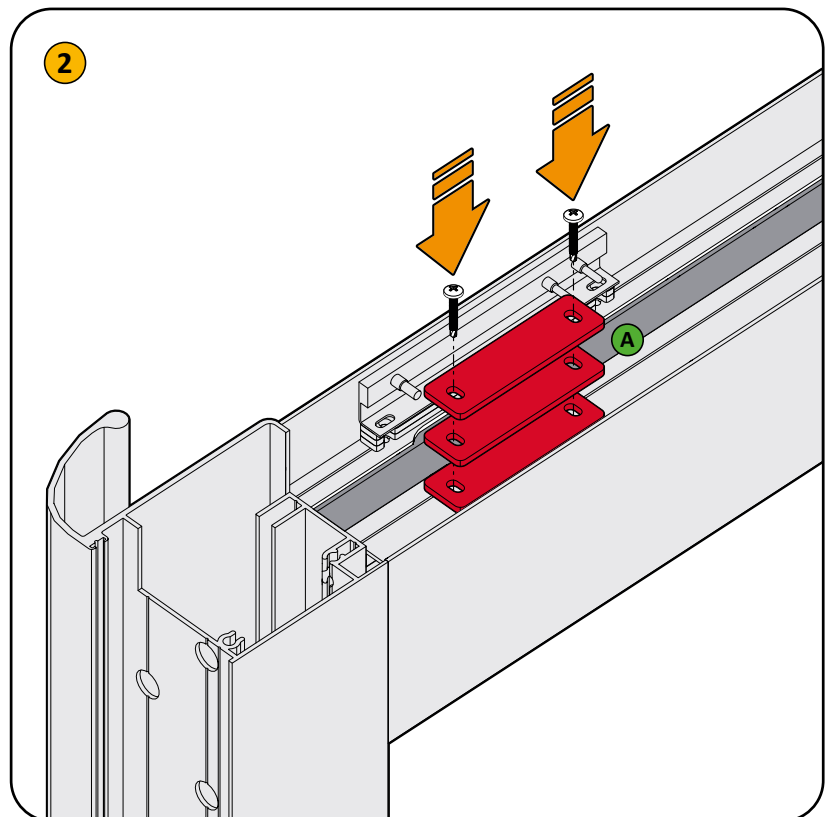
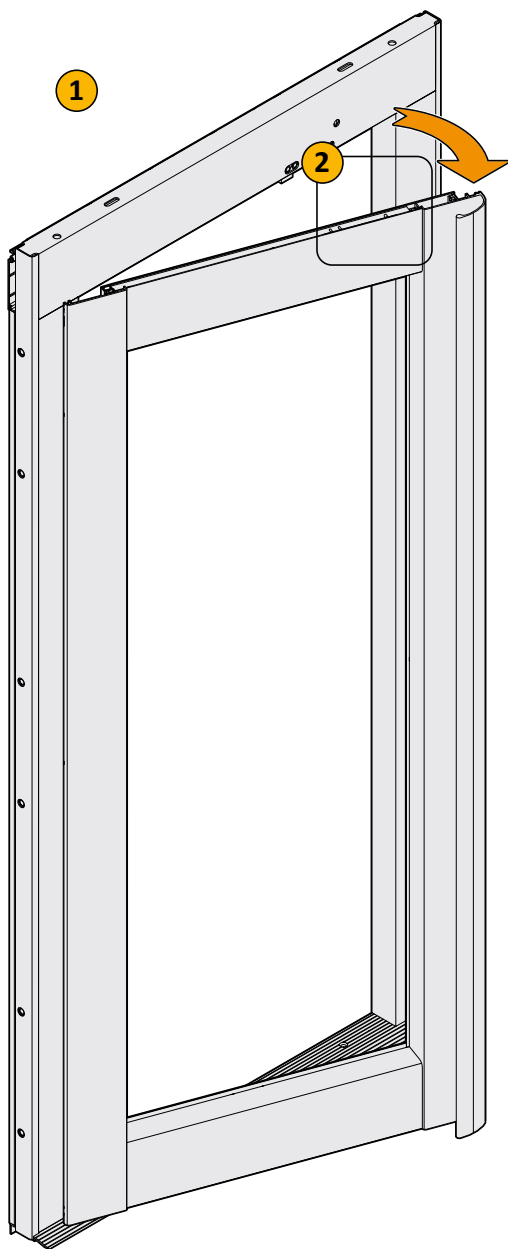
## 12.02. Landing door - adjustments

### 12.02.01 LANDING DOOR - STOP ADJUSTMENT



Should it be necessary to correct an "door stop mechanical clearance", KIT F353.23.0010 contains the equipment needed to carry out the operation as indicated below.

- ① Open the door leaf
- ② Fix the plates **A** with the self-drilling screws supplied in the kit at the slot in the guide rail.



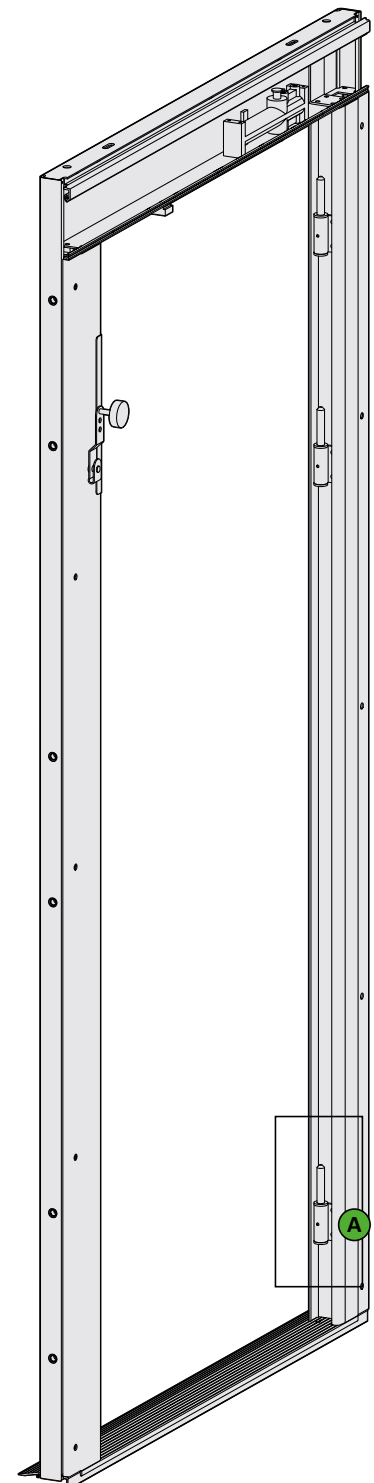
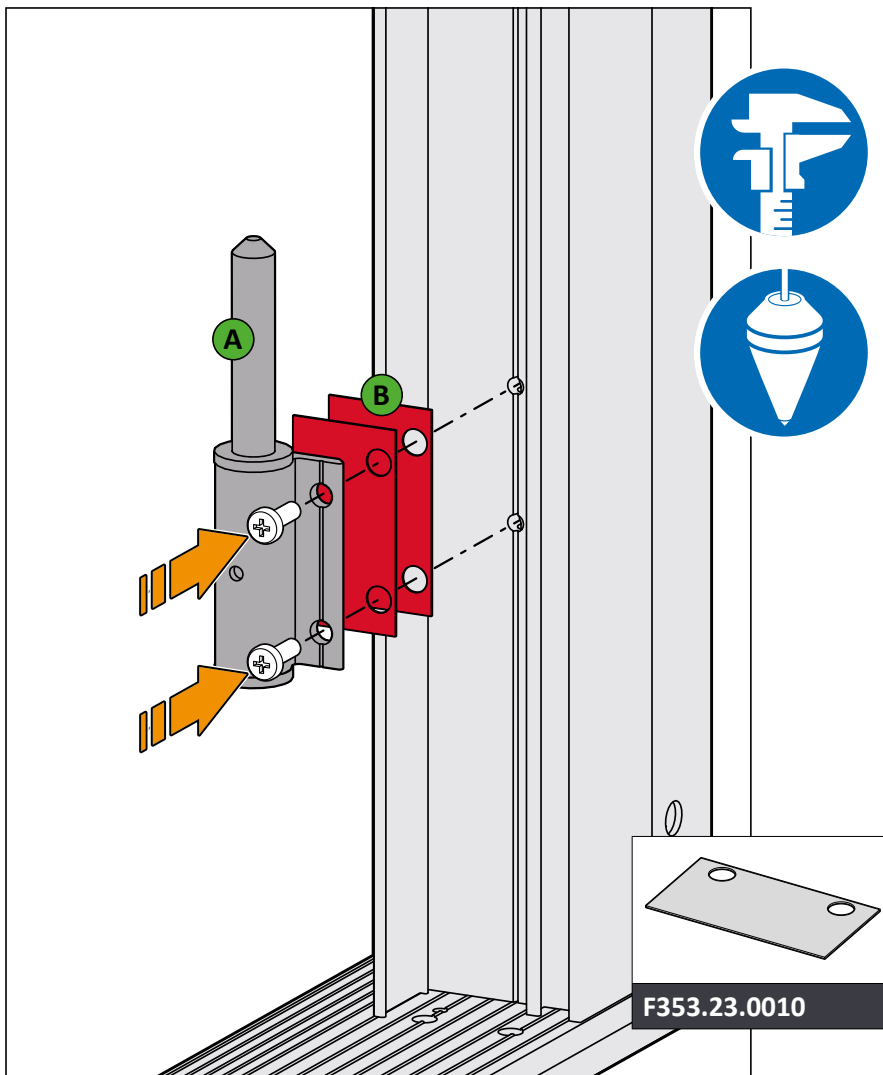
## 12.02.02 LANDING DOOR - DOOR LEAF - PLUMB LINE



### PLUMBING

Any adjustment of the 'plumb' of the leaf is done by inserting special shims (contained in KIT F353.23.0010) under the lower hinge of the jamb (as indicated below).

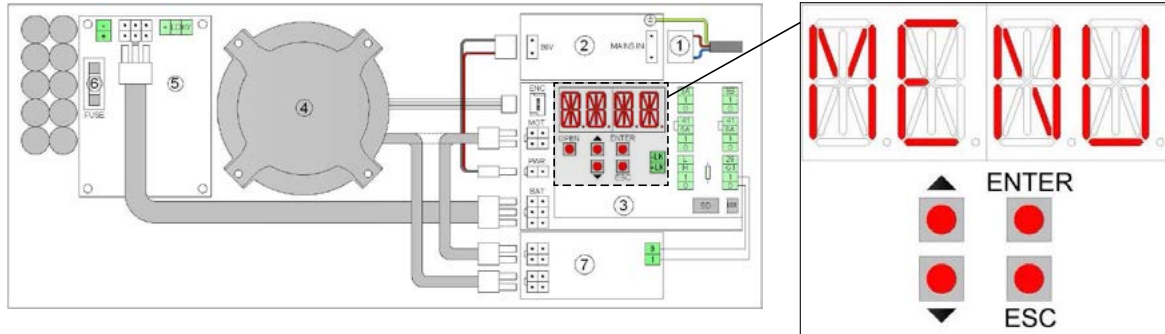
- ① Measure the out-of-plumb accurately.
- ② Remove the door leaf.
- ③ Remove the lower door hinge **A**.
- ④ Insert the necessary shims to correct the lead out (0.5 mm each) **B**.
- ⑤ Re-fix the hinge with the screws previously removed
- ⑥ Check that the door leaf is correctly plumb.



## 12.03. Automatic door closer



Here below you will find an extract from the door closer manual, for a proper adjustment of common parameters. For further settings, please refer to the supplier's manual.



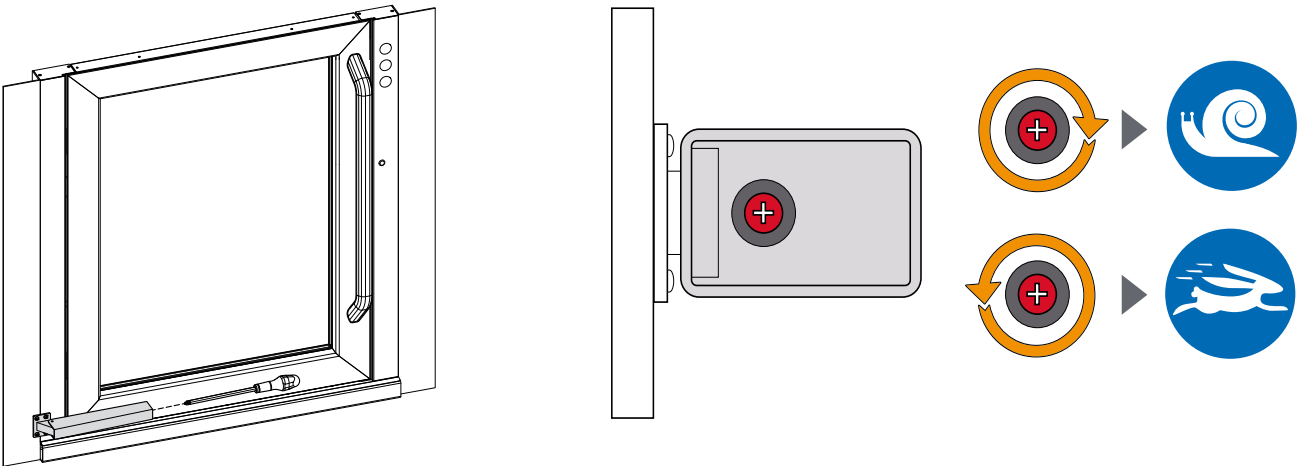
Rif.	Terminals	Description
1	MAINS IN	Power cord for connection to the power grid automation
2	PWR	Switch-mode power supply 36V 65W/75W
3		Electronic controller
4	MOT	Brushless motor
	ENC	Angular sensor
5	BAT	Battery operated power unit
6	FUSE	Battery fuse 5x20 type F10A
7	MOT	Braking scheme (only for automation SW4)

Buttons	Description
ENTER	Select button, to enter the selected parameter. Save button, to "SAVE" the selected value (push for 1 sec).
ESC	To quit the selected parameter / menu
↑	Scroll button, to select an option or to increase value.
↓	Scroll button, to select an option or to reduce value.

As the electronic controller is switched on, the word **"MENU"** appears on the display. Use buttons **↑ / ↓**, to choose the parameter then push **ENTER**.

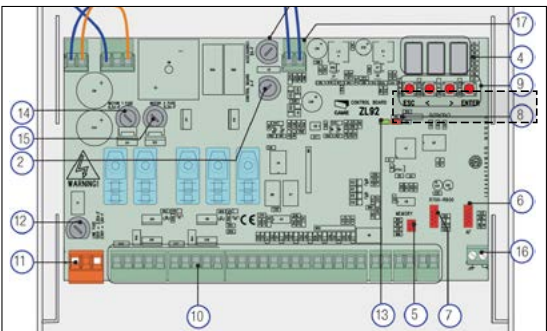
Display	Description	Factory settings
VOP	To set opening speed. Choose a value between: min = 15 deg/s max = 70 deg/s	50
VCL	To set closing speed. Choose a value between: min = 15 deg/s max = 70 deg/s	50
PUSH	To choose the amount of force applied. Choose a value between: min = 1 max = 10	10

12.04. Gate - “PETITTI” manual door closer



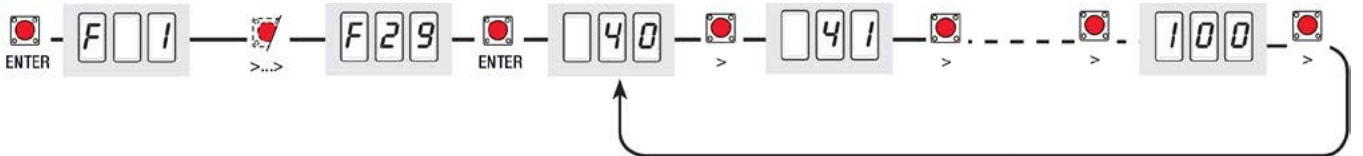
12.05. Gate - “CAME” automatic door closer

Here below you will find an extract from the door closer manual, for a proper adjustment of common parameters. For further settings, please refer to the supplier’s manual.

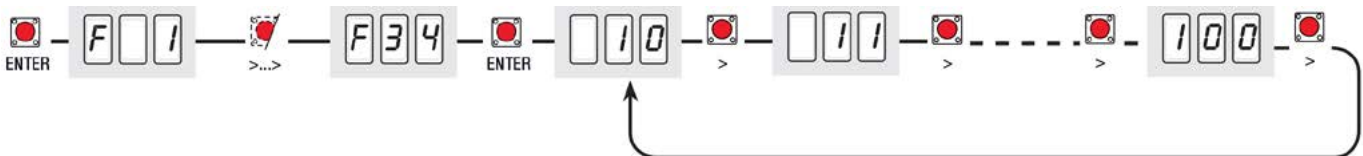


Rif.	Descrizione	Rif.	Descrizione
2	Fusibile scheda	9	Pulsanti di programmazione
3	Fusibile accessori	10	Morsettiera di collegamento
4	Display	11	Morsettiera alimentazione 230V
5	Connettore scheda memory roll	12	Fusibile di linea
6	Connettore scheda AF	13	Led di segnalazione tensione presente
7	Connettore scheda R700 o R800	14	Fusibile motore 1
8	Led segnalazione di mancanza taratura	15	Fusibile motore 2

**F 29 (Velocità manovra del motore M2):** impostazione della velocità durante le manovre del motore M2, calcolata in percentuale.  
40 = 40% della velocità del motore (minima); ..... 100 = 100% della velocità del motore (massima, di default).



**F 34 (Sensibilità corsa):** regola la sensibilità di rilevamento degli ostacoli durante la manovra.  
10 = massima sensibilità; ..... 100 = minima sensibilità (di default).

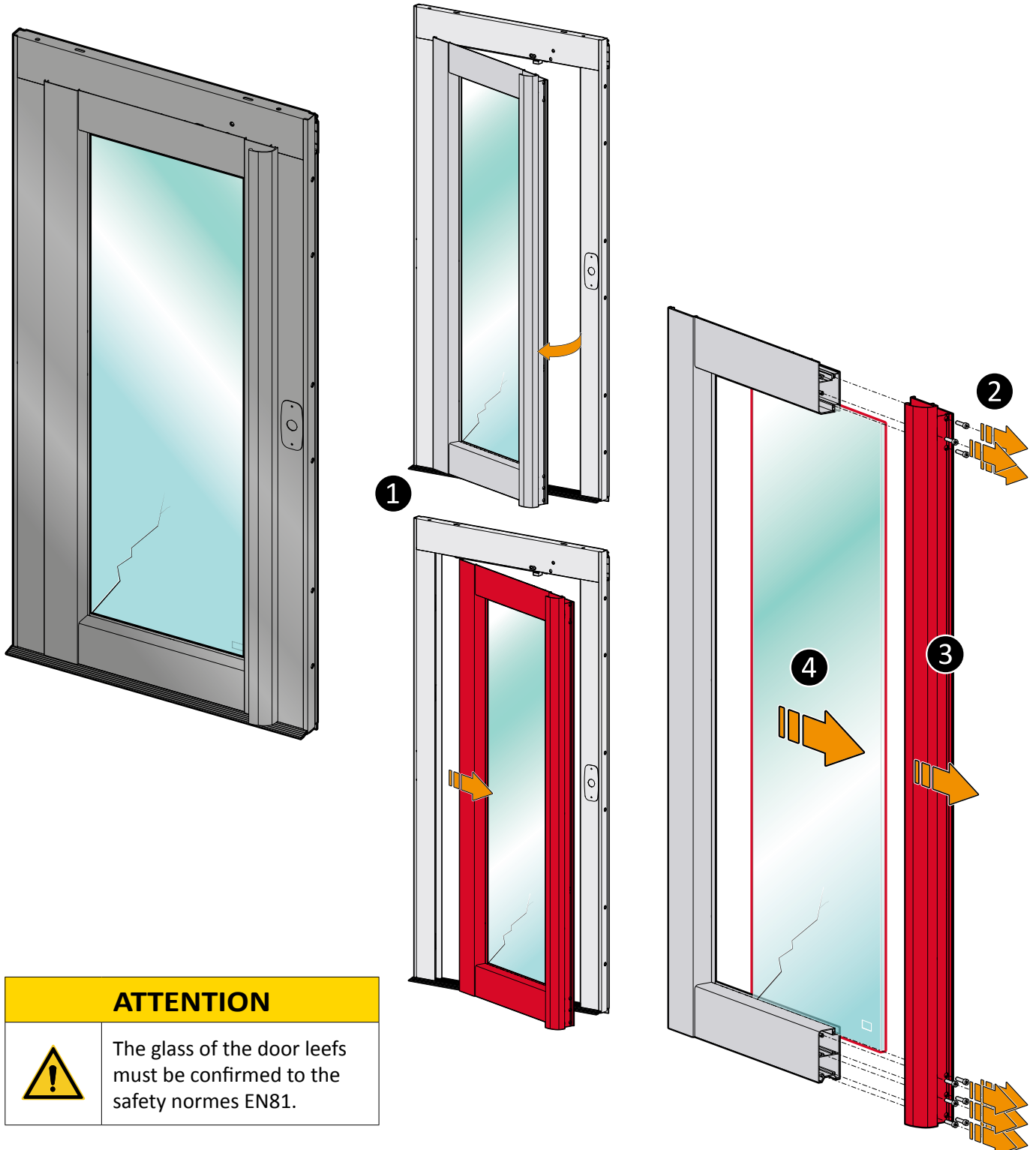




## 13. Maintenance operations

### 13.01. Glass replacement

- ① Open the door and pull it out of its seat;
- ② Remove the locking screws in the door frame;
- ③ Remove the side profile;
- ④ Pull out the damaged glass;
- ⑤ Replace the glazing and refit the profile and the door.



#### ATTENTION



The glass of the door leafs must be confirmed to the safety norms EN81.



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